



NIAGARA FALLS, NEW YORK 14302, PHONE (716) 285-6655

May 9, 1967

Diamond Alkali Company  
Newark Plant  
80 Lister Avenue  
Newark, New Jersey 07105

Attention: Mr. F. Gordon Steward  
Technical Superintendent

Dear MR. STEWARD

Enclosed is a copy of our analytical method for tetrachlorobenzene utilizing Infrared.

Our specification for tetrachlorobenzene follows:

1. Freeze point 137.0°C minimum
2. 97% minimum assay 1, 2, 4, 5, Tetrachlorobenzene by Infrared

A typical isomer distribution is listed below:

<u>Sample</u>	<u>I. R.</u>
Monochlorobenzene %	0.1
1, 2, 4 Trichlorobenzene %	2.5
1, 2, 3, 4 Tetrachlorobenzene %	0.3
1, 2, 4, 5 Tetrachlorobenzene %	97.1

Infrared assay of 1, 2, 4, 5 is by difference.

Should you have further questions regarding this material after examination of the analytical procedure and tables, please feel free to call us.

Sincerely yours

DS 00001570 HOOKER CHEMICAL COMPANY

J. F. Lemen  
Technical Service

mmd

HOOKER CHEMICAL CORPORATION

1, 2, 4, 5-TETRACHLOROBENZENE - DATA SHEET NO. 761-A

HOOKER SPECIFICATIONS

Description	White flakes
Color (molten in 1" test tube, ASTM Colorimeter)	1 Maximum
Clarity (insolubles in benzene)	0.05% Maximum
Melting Point	137.5°C Minimum

DESCRIPTION

Hooker 1, 2, 4, -5Tetrachlorobenzene is a white crystalline solid of almost no odor. It is packaged in flake form.

Formula	C <sub>6</sub> H <sub>2</sub> Cl <sub>4</sub>
Molecular Weight	215.9

TYPICAL PHYSICAL PROPERTIES

Melting Point Range	137.5°C to 140°C												
Boiling Range	240°C to 246°C												
Chlorine Content	65.7%												
Acidity	None												
Vapor Pressure <sup>(1)</sup> at 25°C	Less than 0.1 mm												
Vapor Pressure of liquid at	<table><thead><tr><th>°C</th><th>mm</th></tr></thead><tbody><tr><td>150</td><td>52</td></tr><tr><td>200</td><td>255</td></tr><tr><td>240</td><td>730</td></tr></tbody></table>	°C	mm	150	52	200	255	240	730				
°C	mm												
150	52												
200	255												
240	730												
Latent Heat of Vaporization <sup>(2)</sup> at 240°C	47 cal/gm												
Volatility <sup>(3)</sup> at 25°C	0.8 mg/day/cm <sup>2</sup>												
Specific Heat <sup>(4)</sup> of solid at	<table><tbody><tr><td>-172°C</td><td>0.096</td></tr><tr><td>-107</td><td>0.129</td></tr><tr><td>- 72</td><td>0.149</td></tr><tr><td>- 27</td><td>0.183</td></tr><tr><td>+ 27</td><td>0.224</td></tr><tr><td>+ 63</td><td>0.256</td></tr></tbody></table>	-172°C	0.096	-107	0.129	- 72	0.149	- 27	0.183	+ 27	0.224	+ 63	0.256
-172°C	0.096												
-107	0.129												
- 72	0.149												
- 27	0.183												
+ 27	0.224												
+ 63	0.256												

DS00001571

The information presented herein, while not guaranteed, is to the best of our knowledge true and accurate. No warranty or guarantee express or implied is made regarding the performance or stability of any product, since the manner of use and conditions of storage and handling are beyond our control. No suggestion for product use, nor anything contained herein, shall be construed as a recommendation for its use in infringement of any existing patent.

TYPICAL PHYSICAL PROPERTIES (Continued)

Solubility	°C	gms/100 gms solvent
Acetone	24.5	3.5
	29.5	4.5
Benzene	26	13.3
	31	16.2
Carbon Tetrachloride	25.5	6.0
	36.5	7.4
Diethyl Ether	24	6.5
	30	8.4
Methanol	38.5	1.5
	47	1.9
Monochlorobenzene	25.5	11.8
	32.5	14.7
Petroleum Ether	27.5	4.6
	30.5	5.1
Solvesso No. 2	22	12.5
	27	14.7
Water		Insoluble

Notes:

- (1) By extrapolation of data obtained at higher temperatures.
- (2) Calculated from vapor pressure values.
- (3) Tests made on a smooth surfaced casting.
- (4) Literature data.

APPLICATIONS and REACTIONS

1. Intermediate: as a starting point in making 2, 4, 5-trichlorophenol; 2, 4, 5-trichlorophenoxyacetic acid (1); in preparation of various azo dyes (2); reaction with NaOMe yields 2, 4, 5-Cl<sub>3</sub>C<sub>6</sub>H<sub>2</sub>OMe (3); nitration yields 1, 4-dinitro 2, 3, 5, 6-tetrachlorobenzene (4); photochemical chlorination gives chiefly 1, 2, 3, 3', 4, 4', 5, 6, 6-enneachloro-1-cyclohexene (5); In 1, 2, 4, 5-tetrachlorobenzene all four chlorines are equivalent so that in replacing one chlorine with another group no isomers are obtained.

Notes: from Chem. Abstracts (1) 17 1482 (1923). (2) 37 5035 and 6651 (1943). (3) 15 1705 (1921). (4) 19 3482 (1925). (5) 30 7102.

2. Insecticide: 1, 2, 4, 5-tetrachlorobenzene shows slight insecticidal activity and its nitro derivative has some value as a knockdown agent. A possible application might be as a slightly active diluent in dusting powder formulations.
3. Impregnant: for fire and moisture resistance, electrical insulation, etc. 1, 2, 4, 5-tetrachlorobenzene has interesting possibilities for imparting temporary protection in packaging, etc., as an ingredient of waxes and resins. The addition of 13% 1, 2, 4, 5-tetrachlorobenzene to chloropropane wax of 140°C melting point yields a white, opaque, waxy eutectic of a fine, soap-like structure which melts sharply at about 53°C (127°F).