



# Right to Know Hazardous Substance Fact Sheet

Common Name: **KETENE**

Synonyms: Carbomethene; Keten

Chemical Name: Ethenone

Date: June 2011      Revision: September 2016

CAS Number: 463-51-4

RTK Substance Number: 1092

DOT Number: None

## Description and Use

**Ketene** is a colorless gas with a sharp, penetrating odor. It is used to make other chemicals such as aspirin, acetates and *Acetic Anhydride*.

## Reasons for Citation

- ▶ **Ketene** is on the Right to Know Hazardous Substance List because it is cited by OSHA, ACGIH and NIOSH.
- ▶ This chemical is on the Special Health Hazard Substance List.

[SEE GLOSSARY ON PAGE 5.](#)

## FIRST AID

### Eye Contact

- ▶ Immediately flush with large amounts of water for at least 15 minutes, lifting upper and lower lids. Remove contact lenses, if worn, while rinsing.

### Skin Contact

- ▶ Quickly remove contaminated clothing. Immediately wash contaminated skin with large amounts of soap and water.

### Inhalation

- ▶ Remove the person from exposure.
- ▶ Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
- ▶ Transfer promptly to a medical facility.
- ▶ Medical observation is recommended for 24 to 48 hours after overexposure, as pulmonary edema may be delayed.

## EMERGENCY NUMBERS

Poison Control: 1-800-222-1222

CHEMTREC: 1-800-424-9300

NJDEP Hotline: 1-877-927-6337

National Response Center: 1-800-424-8802

**EMERGENCY RESPONDERS >>>> SEE LAST PAGE**

## Hazard Summary

Hazard Rating	NJDHSS	NFPA
<b>HEALTH</b>	3	-
<b>FLAMMABILITY</b>	3	-
<b>REACTIVITY</b>	1	-
FLAMMABLE POISONOUS GASES ARE PRODUCED IN FIRE CONTAINERS MAY EXPLODE IN FIRE POLYMERIZER		

*Hazard Rating Key: 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe*

- ▶ **Ketene** can affect you when inhaled.
- ▶ Contact can irritate the skin and eyes.
- ▶ Exposure to **Ketene** can irritate the nose and throat.
- ▶ Inhaling **Ketene** can irritate the lungs. Higher exposures may cause a build-up of fluid in the lungs (pulmonary edema), a medical emergency.
- ▶ **Ketene** is a FLAMMABLE GAS and a DANGEROUS FIRE HAZARD.
- ▶ **Ketene** can POLYMERIZE resulting in uncontrolled reactions. These reactions may be explosive.

## Workplace Exposure Limits

OSHA: The legal airborne permissible exposure limit (PEL) is **0.5 ppm** averaged over an 8-hour workshift.

NIOSH: The recommended airborne exposure limit (REL) is **0.5 ppm** averaged over a 10-hour workshift and **1.5 ppm**, not to be exceeded during any 15-minute work period.

ACGIH: The threshold limit value (TLV) is **0.5 ppm** averaged over an 8-hour workshift and **1.5 ppm** as a STEL (short-term exposure limit).

## Determining Your Exposure

- ▶ Read the product manufacturer's Material Safety Data Sheet (MSDS) and the label to determine product ingredients and important safety and health information about the product mixture.
- ▶ For each individual hazardous ingredient, read the New Jersey Department of Health and Senior Services Hazardous Substance Fact Sheet, available on the RTK Program website (<http://www.state.nj.us/health/workplacehealthandsafety/right-to-know>) or in your facility's RTK Central File or Hazard Communication Standard file.
- ▶ You have a right to this information under the New Jersey Worker and Community Right to Know Act and the Public Employees Occupational Safety and Health (PEOSH) Act if you are a public worker in New Jersey, and under the federal Occupational Safety and Health Act (OSHA) if you are a private worker.
- ▶ The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard (29 CFR 1910.1200) and the PEOSH Hazard Communication Standard (N.J.A.C. 12:100-7) require employers to provide similar information and training to their employees.

This Fact Sheet is a summary of available information regarding the health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

## Health Hazard Information

### Acute Health Effects

The following acute (short-term) health effects may occur immediately or shortly after exposure to **Ketene**:

- ▶ Contact can irritate the skin and eyes.
- ▶ Exposure to **Ketene** can irritate the nose and throat.
- ▶ Inhaling **Ketene** can irritate the lungs causing coughing and/or shortness of breath. Higher exposures may cause a build-up of fluid in the lungs (pulmonary edema), a medical emergency, with severe shortness of breath.

### Chronic Health Effects

The following chronic (long-term) health effects can occur at some time after exposure to **Ketene** and can last for months or years:

### Cancer Hazard

- ▶ According to the information presently available to the New Jersey Department of Health and Senior Services, **Ketene** has not been tested for its ability to cause cancer in animals.

### Reproductive Hazard

- ▶ According to the information presently available to the New Jersey Department of Health and Senior Services, **Ketene** has not been tested for its ability to affect reproduction.

### Other Effects

- ▶ Repeated exposure may lead to permanent lung damage.

## Medical

### Medical Testing

For frequent or potentially high exposure (half the PEL or greater), the following are recommended before beginning work and at regular times after that:

- ▶ Lung function tests

If symptoms develop or overexposure is suspected, the following is recommended:

- ▶ Consider chest x-ray after acute overexposure

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

You have a legal right to request copies of your medical testing under the OSHA Access to Employee Exposure and Medical Records Standard (29 CFR 1910.1020).

### Mixed Exposures

- ▶ Smoking can cause heart disease, lung cancer, emphysema, and other respiratory problems. It may worsen respiratory conditions caused by chemical exposure. Even if you have smoked for a long time, stopping now will reduce your risk of developing health problems.

## Workplace Controls and Practices

Very toxic chemicals, or those that are reproductive hazards or sensitizers, require expert advice on control measures if a less toxic chemical cannot be substituted. Control measures include: (1) enclosing chemical processes for severely irritating and corrosive chemicals, (2) using local exhaust ventilation for chemicals that may be harmful with a single exposure, and (3) using general ventilation to control exposures to skin and eye irritants. For further information on workplace controls, consult the NIOSH document on Control Banding at [www.cdc.gov/niosh/topics/ctrlbanding/](http://www.cdc.gov/niosh/topics/ctrlbanding/).

The following work practices are also recommended:

- ▶ Label process containers.
- ▶ Provide employees with hazard information and training.
- ▶ Monitor airborne chemical concentrations.
- ▶ Use engineering controls if concentrations exceed recommended exposure levels.
- ▶ Provide eye wash fountains and emergency showers.
- ▶ Wash or shower if skin comes in contact with a hazardous material.
- ▶ Always wash at the end of the workshift.
- ▶ Change into clean clothing if clothing becomes contaminated.
- ▶ Do not take contaminated clothing home.
- ▶ Get special training to wash contaminated clothing.
- ▶ Do not eat, smoke, or drink in areas where chemicals are being handled, processed or stored.
- ▶ Wash hands carefully before eating, smoking, drinking, applying cosmetics or using the toilet.

In addition, the following may be useful or required:

- ▶ Before entering a confined space where **Ketene** may be present, check to make sure that an explosive concentration does not exist.
- ▶ Where possible, transfer **Ketene** from cylinders or other containers to process containers in an enclosed system.

## Personal Protective Equipment

The OSHA Personal Protective Equipment Standard (29 CFR 1910.132) requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

### Gloves and Clothing

- ▶ Avoid skin contact with **Ketene**. Wear personal protective equipment made from material that can not be permeated or degraded by this substance. Safety equipment suppliers and manufacturers can provide recommendations on the most protective glove and clothing material for your operation.
- ▶ The recommended glove materials for **Ketene** are Silver Shield®/4H® and Barrier®.
- ▶ The recommended protective clothing materials for **Ketene** are Tychem® F, C3, BR, CSM and TK, or the equivalent.
- ▶ All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.

### Eye Protection

- ▶ Wear non-vented goggles when working with liquids that splash or when vapors and/or fumes are present. A face shield is also required if the liquid is severely irritating or corrosive to the skin and eyes.
- ▶ Do not wear contact lenses when working with this substance.

### Respiratory Protection

**Improper use of respirators is dangerous.** Respirators should only be used if the employer has implemented a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing, and medical exams, as described in the OSHA Respiratory Protection Standard (29 CFR 1910.134).

- ▶ Where the potential exists for exposure over **0.5 ppm**, use a NIOSH approved supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus or an emergency escape air cylinder.
- ▶ Exposure to **5 ppm** is immediately dangerous to life and health. If the possibility of exposure above **5 ppm** exists, use a NIOSH approved self-contained breathing apparatus with a full facepiece operated in a pressure-demand or other positive-pressure mode equipped with an emergency escape air cylinder.

## Fire Hazards

If employees are expected to fight fires, they must be trained and equipped as stated in the OSHA Fire Brigades Standard (29 CFR 1910.156).

- ▶ **Ketene** is a FLAMMABLE GAS.
- ▶ **Ketene** can POLYMERIZE resulting in uncontrolled reactions. These reactions may be explosive.
- ▶ Use dry chemical or CO<sub>2</sub> as extinguishing agents.
- ▶ USE WATER carefully as **Ketene** reacts with WATER.
- ▶ POISONOUS GASES ARE PRODUCED IN FIRE.
- ▶ CONTAINERS MAY EXPLODE IN FIRE.
- ▶ Use water spray to keep fire-exposed containers cool.
- ▶ Vapors may travel to a source of ignition and flash back.
- ▶ **Ketene** may form an ignitable vapor/air mixture in closed tanks or containers.

### Spills and Emergencies

If employees are required to clean-up spills, they must be properly trained and equipped. The OSHA Hazardous Waste Operations and Emergency Response Standard (29 CFR 1910.120) may apply.

If **Ketene** is leaked, take the following steps:

- ▶ Evacuate personnel and secure and control entrance to the area.
- ▶ Eliminate ignition sources.
- ▶ Ventilate area of leak to disperse the gas.
- ▶ Stop flow of gas. If source of leak is a cylinder and the leak cannot be stopped in place, remove the leaking cylinder to a safe place in the open air, and repair leak or allow cylinder to empty.
- ▶ Keep **Ketene** out of confined spaces, such as sewers, because of the possibility of an explosion.
- ▶ It may be necessary to contain and dispose of **Ketene** as a HAZARDOUS WASTE. Contact your state Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.

### Handling and Storage

Prior to working with **Ketene** you should be trained on its proper handling and storage.

- ▶ **Ketene** can readily polymerize and may react violently with many ORGANIC COMPOUNDS.
- ▶ **Ketene** reacts with WATER to form *Acetic Acid* and decomposes in ALCOHOLS and AMMONIA.
- ▶ **Ketene** reacts with HYDROGEN PEROXIDE to form explosive *Diacetyl Peroxide*.
- ▶ **Ketene** can not be stored or shipped.
- ▶ Sources of ignition, such as smoking and open flames, are prohibited where **Ketene** is used, handled, or stored.
- ▶ Metal containers involving the transfer of **Ketene** should be grounded and bonded.
- ▶ Use only non-sparking tools and equipment, especially when opening and closing containers of **Ketene**.

### Occupational Health Information Resources

The New Jersey Department of Health and Senior Services, Occupational Health Service, offers multiple services in occupational health. These services include providing informational resources, educational materials, public presentations, and industrial hygiene and medical investigations and evaluations.

#### For more information, please contact:

New Jersey Department of Health & Senior Services  
Right to Know Program  
PO Box 368  
Trenton, NJ 08625-0368  
Phone: 609-984-2202  
Fax: 609-984-7407  
E-mail: [rtk@doh.nj.gov](mailto:rtk@doh.nj.gov)  
Web address:  
<http://www.state.nj.us/health/workplacehealthandsafety/right-to-know/>

*The Right to Know Hazardous Substance Fact Sheets  
are not intended to be copied and sold  
for commercial purposes.*

## GLOSSARY

**ACGIH** is the American Conference of Governmental Industrial Hygienists. They publish guidelines called Threshold Limit Values (TLVs) for exposure to workplace chemicals.

**Acute Exposure Guideline Levels** (AEGs) are established by the EPA. They describe the risk to humans resulting from once-in-a-lifetime, or rare, exposure to airborne chemicals.

**Boiling point** is the temperature at which a substance can change its physical state from a liquid to a gas.

A **carcinogen** is a substance that causes cancer.

The **CAS number** is unique, identifying number, assigned by the Chemical Abstracts Service, to a specific chemical.

**CFR** is the Code of Federal Regulations, which are the regulations of the United States government.

A **combustible** substance is a solid, liquid or gas that will burn.

A **corrosive** substance is a gas, liquid or solid that causes destruction of human skin or severe corrosion of containers.

The **critical temperature** is the temperature above which a gas cannot be liquefied, regardless of the pressure applied.

**DEP** is the New Jersey Department of Environmental Protection.

**DOT** is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

**EPA** is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

**ERG** is the Emergency Response Guidebook. It is a guide for emergency responders for transportation emergencies involving hazardous substances.

**Emergency Response Planning Guideline** (ERPG) values provide estimates of concentration ranges where one reasonably might anticipate observing adverse effects.

A **fetus** is an unborn human or animal.

A **flammable** substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The **flash point** is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

**IARC** is the International Agency for Research on Cancer, a scientific group.

**Ionization Potential** is the amount of energy needed to remove an electron from an atom or molecule. It is measured in electron volts.

**IRIS** is the Integrated Risk Information System database on human health effects that may result from exposure to various chemicals, maintained by federal EPA.

**LEL or Lower Explosive Limit**, is the lowest concentration of a combustible substance (gas or vapor) in the air capable of continuing an explosion.

**mg/m<sup>3</sup>** means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

A **mutagen** is a substance that causes mutations. A **mutation** is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

**NFPA** is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

**NIOSH** is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

**NTP** is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

**OSHA** is the federal Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

**PEOSHA** is the New Jersey Public Employees Occupational Safety and Health Act, which adopts and enforces health and safety standards in public workplaces.

**Permeated** is the movement of chemicals through protective materials.

**ppm** means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

**Protective Action Criteria** (PAC) are values established by the Department of Energy and are based on AEGs and ERPGs. They are used for emergency planning of chemical release events.

A **reactive** substance is a solid, liquid or gas that releases energy under certain conditions.

**STEL** is a Short Term Exposure Limit which is usually a 15-minute exposure that should not be exceeded at any time during a work day.

A **teratogen** is a substance that causes birth defects by damaging the fetus.

**UEL or Upper Explosive Limit** is the highest concentration in air above which there is too much fuel (gas or vapor) to begin a reaction or explosion.

**Vapor Density** is the ratio of the weight of a given volume of one gas to the weight of another (usually *Air*), at the same temperature and pressure.

The **vapor pressure** is a force exerted by the vapor in equilibrium with the solid or liquid phase of the same substance. The higher the vapor pressure the higher concentration of the substance in air.

Common Name: **KETENE**

Synonyms: Carbomethene; Ethenone; Keten

CAS No: 463-51-4

Molecular Formula: CH<sub>2</sub>=CO

RTK Substance No: 1092

Description: Colorless gas with a sharp, irritating odor

## HAZARD DATA

Hazard Rating	Firefighting	Reactivity
<b>3 - Health</b> <b>3 - Fire</b> <b>1 - Reactivity</b> DOT#: None ERG Guide #: 131 Hazard Class: None	FLAMMABLE GAS <b>Ketene</b> can POLYMERIZE resulting in uncontrolled reactions. These reactions may be explosive. Use dry chemical or CO <sub>2</sub> as extinguishing agents. USE WATER carefully as <b>Ketene</b> reacts with WATER. POISONOUS GASES ARE PRODUCED IN FIRE. CONTAINERS MAY EXPLODE IN FIRE. Use water spray to keep fire-exposed containers cool. Vapors may travel to a source of ignition and flash back. <b>Ketene</b> may form an ignitable vapor/air mixture in closed tanks or containers.	<b>Ketene</b> can readily polymerize and may react violently with many ORGANIC COMPOUNDS. <b>Ketene</b> reacts with WATER to form <i>Acetic Acid</i> and decomposes in ALCOHOLS and AMMONIA. <b>Ketene</b> reacts with HYDROGEN PEROXIDE to form explosive <i>Diacetyl Peroxide</i> . <b>Ketene</b> can not be stored or shipped.

## SPILL/LEAKS

**Isolation Distance:**

Spill: 50 meters (150 feet)

Fire: 800 meters (1/2 mile)

Stop flow of gas. If source of leak is a cylinder and the leak cannot be stopped in place, remove the leaking cylinder to a safe place in the open air, and repair leak or allow cylinder to empty.

Use only non-sparking tools and equipment.

Metal containers involving the transfer of **Ketene** should be grounded and bonded.

Keep **Ketene** out of confined spaces, such as sewers, because of the possibility of an explosion.

## PHYSICAL PROPERTIES

<b>Odor Threshold:</b>	Sharp, penetrating odor
<b>Flash Point:</b>	Flammable Gas
<b>Vapor Density:</b>	1.45 (air = 1)
<b>Vapor Pressure:</b>	1.04 x 10 <sup>4</sup> mm Hg at 77°F (25°C)
<b>Water Solubility:</b>	Reacts
<b>Boiling Point:</b>	-69°F (-56°C)
<b>Freezing Point:</b>	-238°F (-150°C)
<b>Ionization Potential:</b>	9.61 eV
<b>Molecular Weight:</b>	42

## EXPOSURE LIMITS

**OSHA:** 0.5 ppm, 8-hr TWA

**NIOSH:** 0.5 ppm, 10-hr TWA; 1.5 ppm, 15-min STEL

**ACGIH:** 0.5 ppm, 8-hr TWA; 1.5 ppm, 15-min STEL

**IDLH:** 5 ppm

The Protective Action Criteria values are:

PAC-1 = 0.0057ppm; PAC-2 = 0.063 ppm; PAC-3 = 0.2 ppm

## PROTECTIVE EQUIPMENT

<b>Gloves:</b>	Silver Shield®/4H® and Barrier® (>4-hr breakthrough)
<b>Coveralls:</b>	Tychem® F, C3, BR, CSM and TK (>8-hr breakthrough) <b>Use turn out gear or flash protection if ignition/fire is the greatest hazard!</b>
<b>Respirator:</b>	>0.5 ppm - SCBA

## HEALTH EFFECTS

**Eyes:** Irritation

**Skin:** Irritation

**Inhalation:** Nose, throat and lung irritation, with coughing, and severe shortness of breath (pulmonary edema)

## FIRST AID AND DECONTAMINATION

**Remove** the person from exposure.

**Flush** eyes with large amounts of water for at least 15 minutes. Remove contact lenses if worn.

**Quickly** remove contaminated clothing and wash contaminated skin with large amounts of soap and water.

**Transfer** promptly to a medical facility.

**Medical** observation is recommended as symptoms may be delayed.