

Bench-scale Arsenic Treatability Study of Municipal Wastewater  
to Support the New Jersey Department of Environmental  
Protection's Water Quality Standards Variance Development

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# Project Overview

## Main Objective

Determine the feasibility of using ferric chloride and alum coagulation to reduce arsenic in municipal wastewater to less than 2  $\mu\text{g/L}$ .

## Tasks

Phase 1: Chemical Characterization of Wastewater and Sludge

Phase 2: Coagulation Treatment of Wastewater - Jar Tests

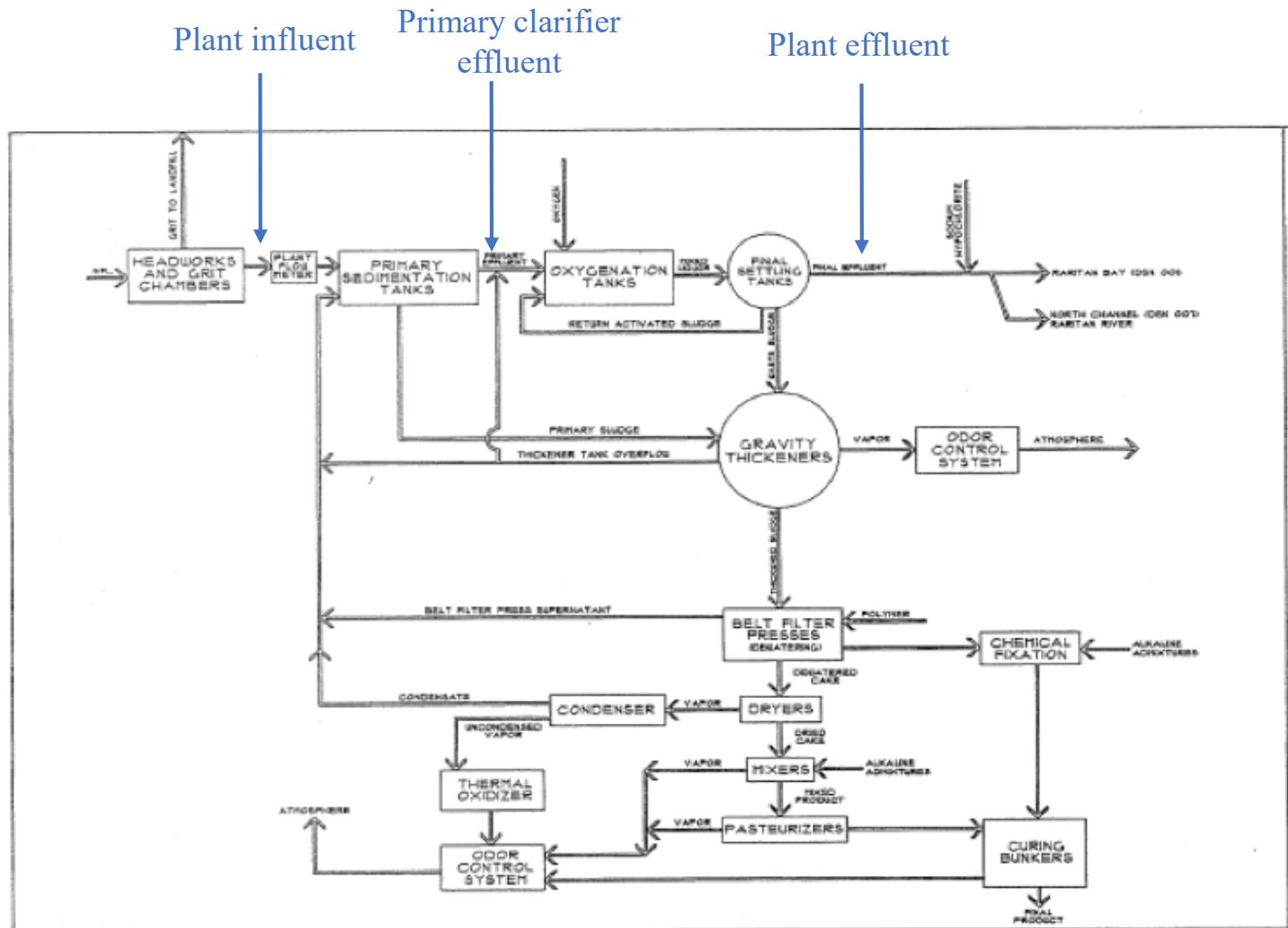
Phase 3. Filtration Removal of As in Plant A Effluent

a) Adsorptive Filtration

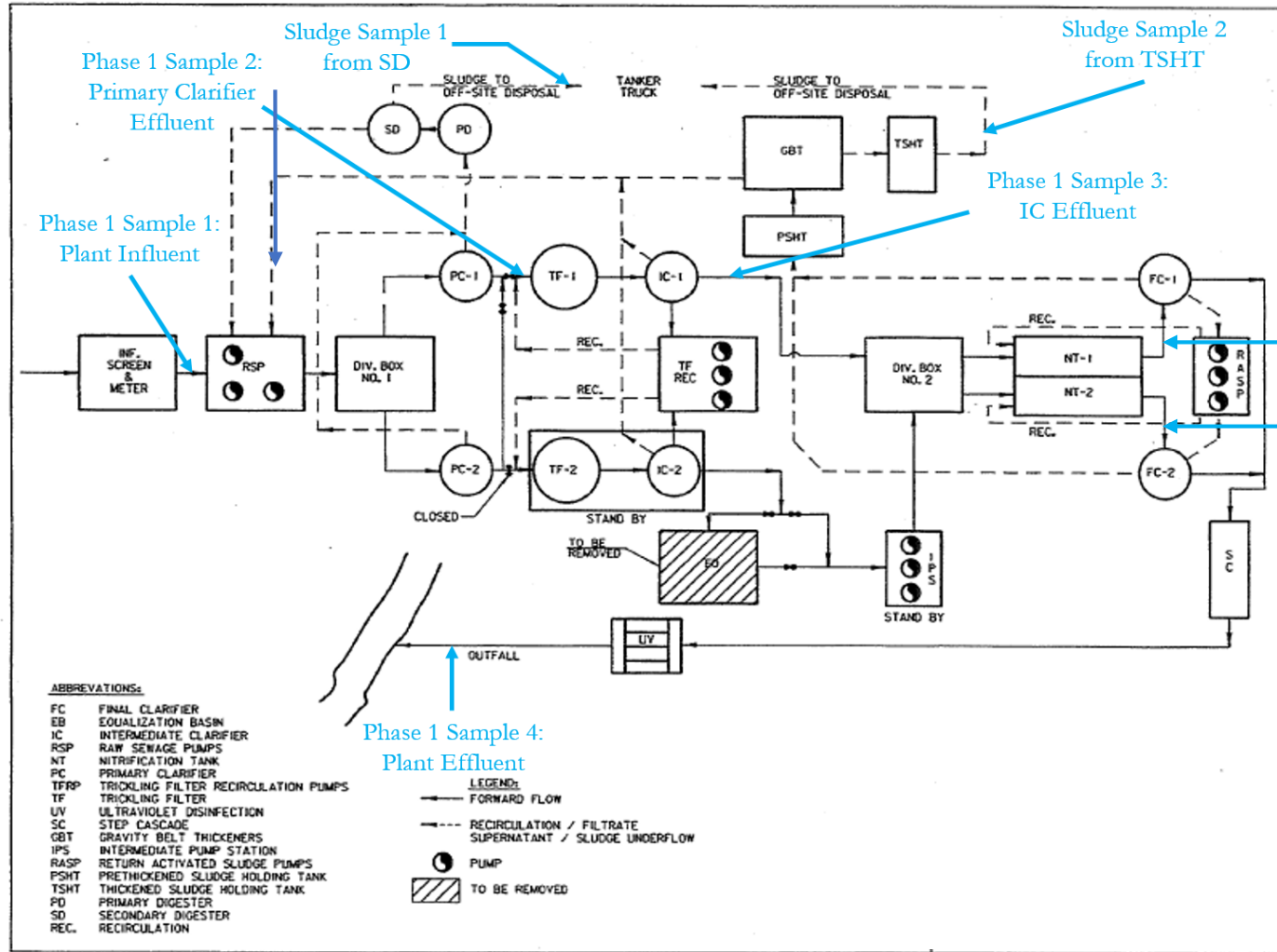
b) Direct Co-precipitation Filtration

# Phase 1: Chemical Characterization of Wastewater

## Wastewater Treatment Plant A

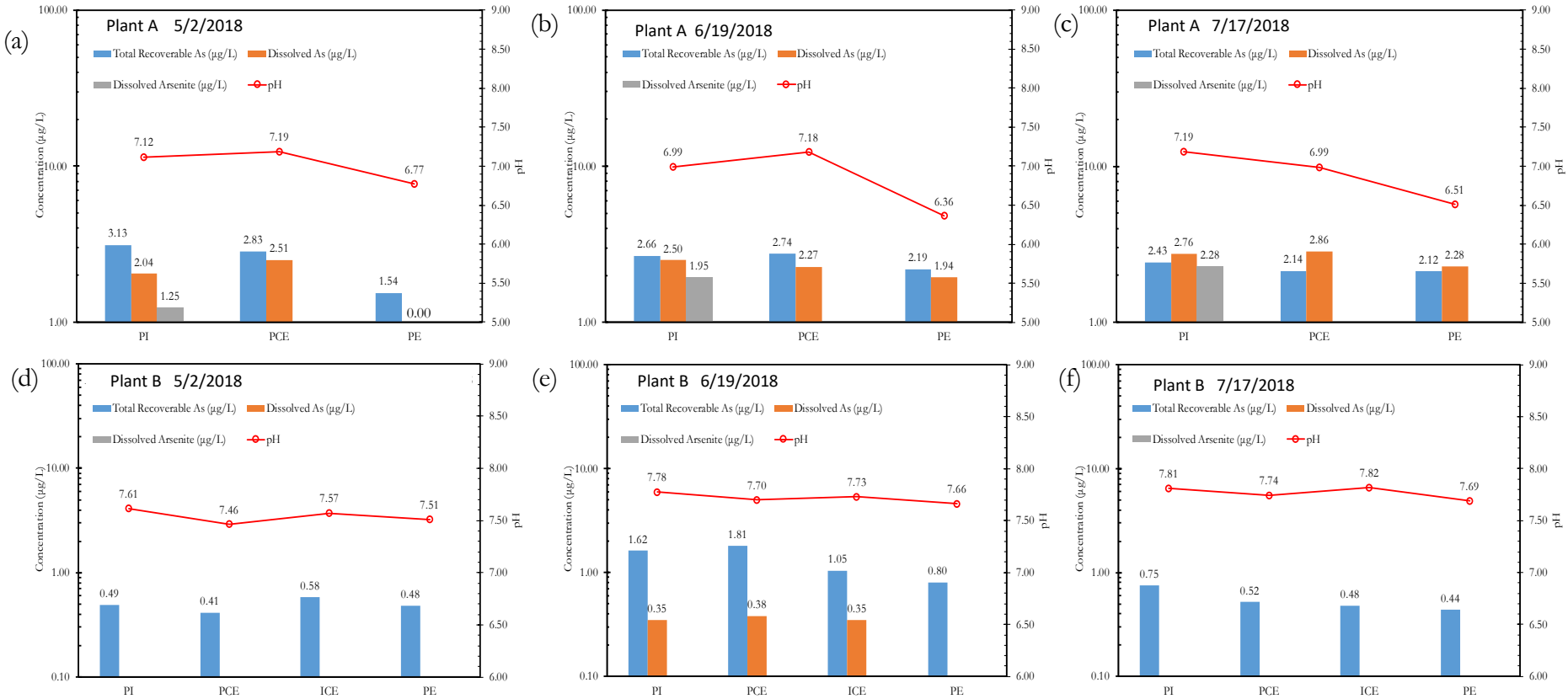


# Wastewater Treatment Plant B



Alum addition for P removal

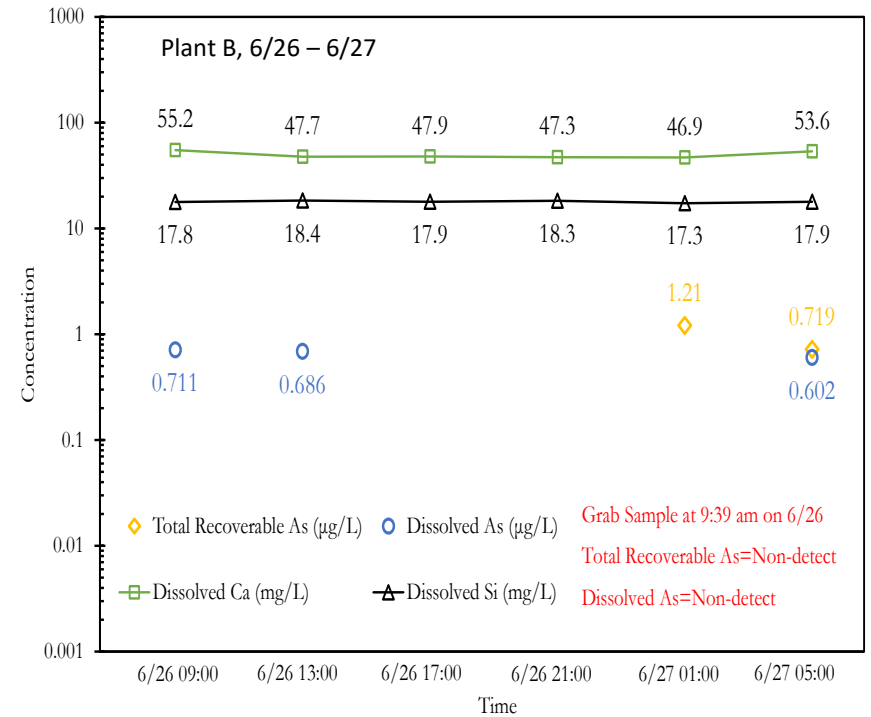
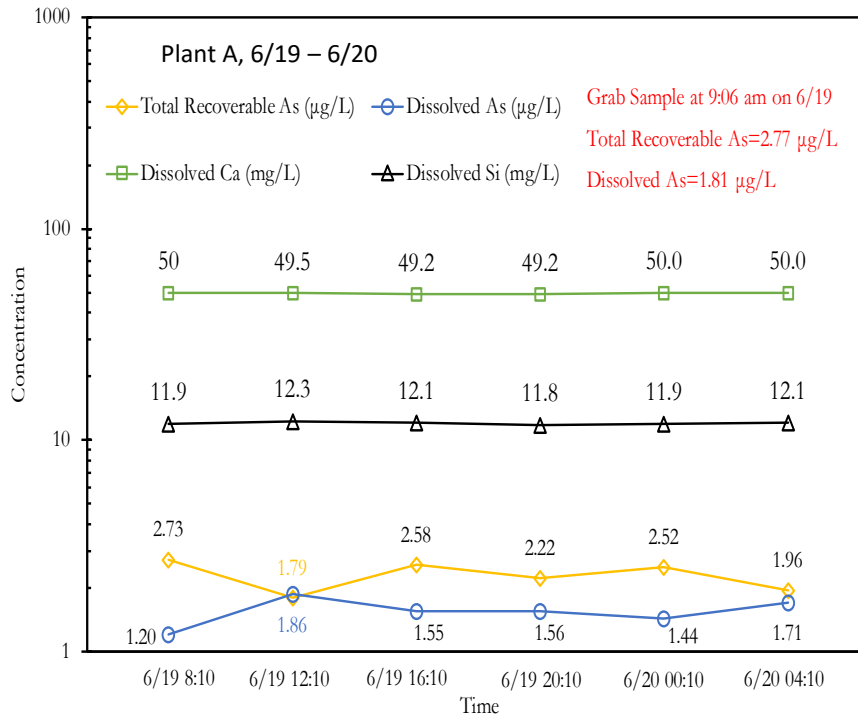
# Arsenic Concentration in Plants A and B



Biological water treatment processes are not effective for As removal.  
Soluble As was removed on 6/19 possibly by alum at Plant B.

Note: 1). analysis was performed by Stevens; detection limit=0.30 µg/L; reporting limit=1.00 µg/L.

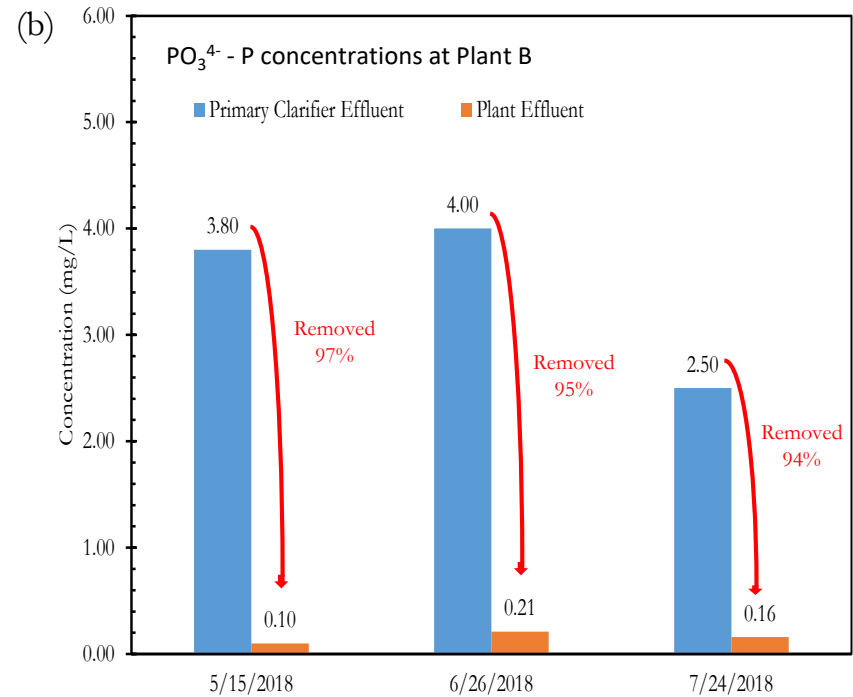
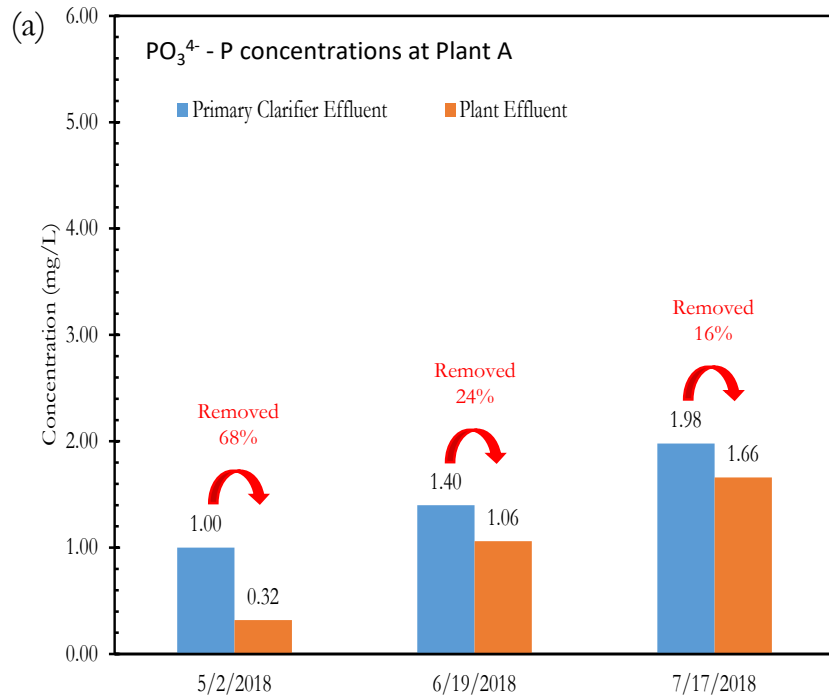
# Diurnal Changes of Arsenic, Calcium and Silicate



There were no obvious diurnal changes in As, Si, and Ca.

Note: Analyses were performed by NJDOH lab.

# Removal of Dissolved Orthophosphate at Plants A and B



Alum was added to wastewater before the final clarifiers to remove P at Plant B.

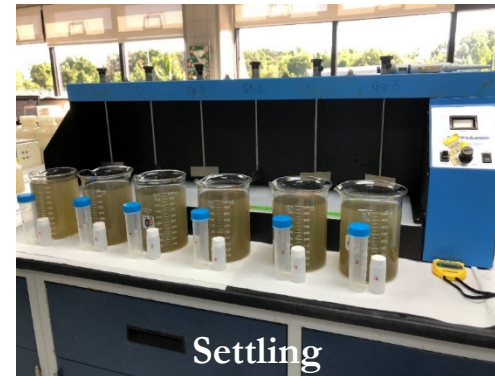
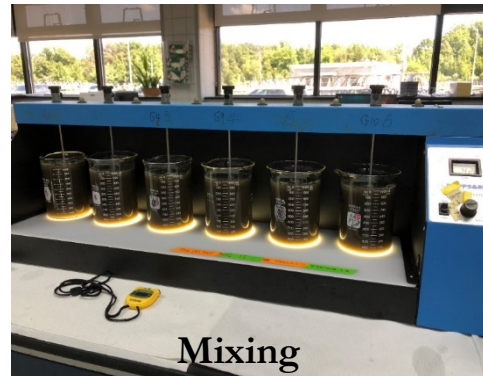
P treatment was not required at Plant A.

Note: Analysis was performed by Stevens; detection limit=0.02 mg-P/L; reporting limit=0.10 mg-P/L

## Phase 2: Coagulation Treatment of Wastewater - Jar Tests

Treated Samples on site:

1. Primary clarifier effluent
2. Mixed liquor
3. Mixed liquor supernatant
4. Plant effluent



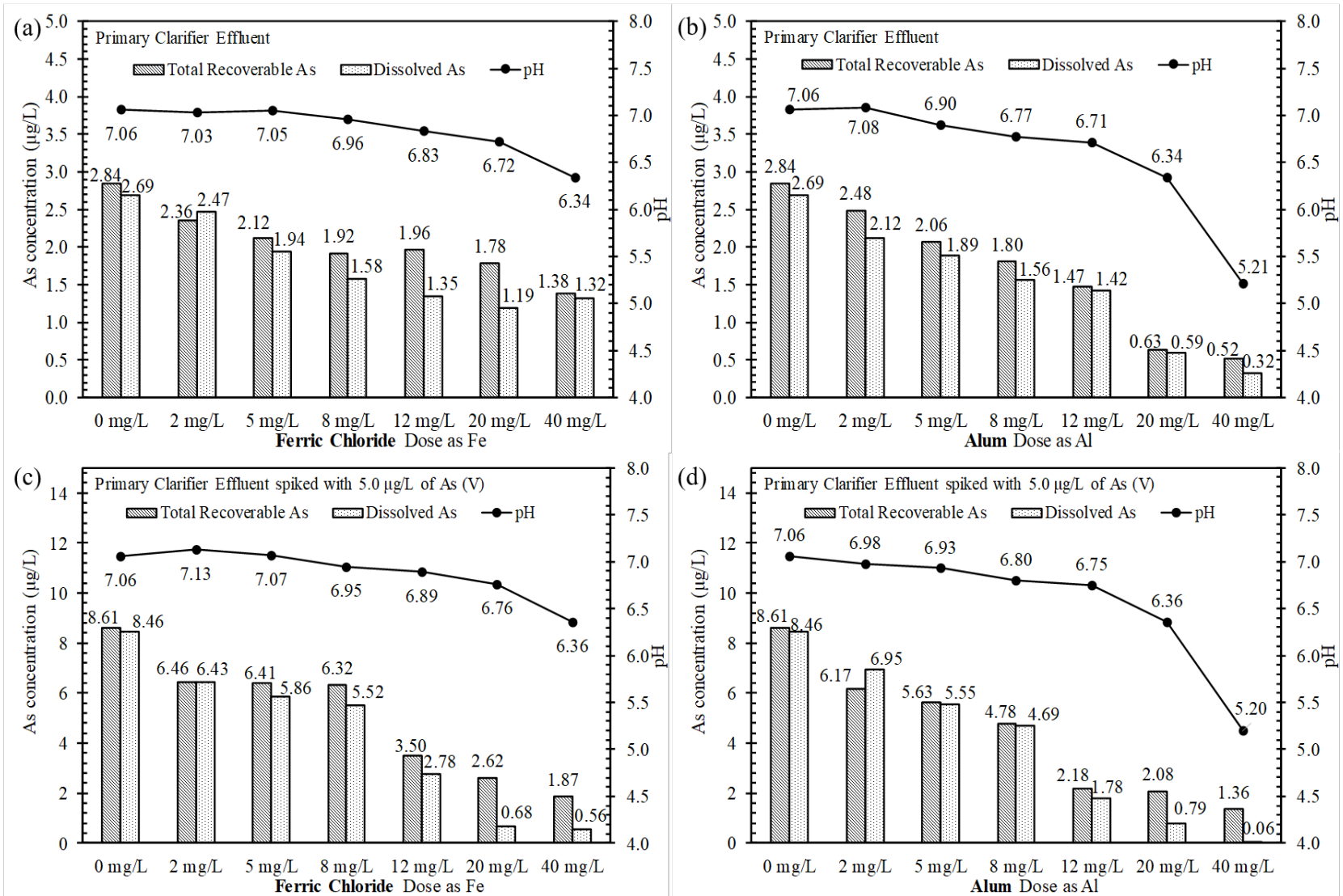
- Addition of  $\text{FeCl}_3$  or alum during mixing
- 1 min of stirring at speed of 120 rpm
- 4 min of stirring at speed of 40 rpm
- 1 hr. of settling

Supernatant: total recoverable arsenic

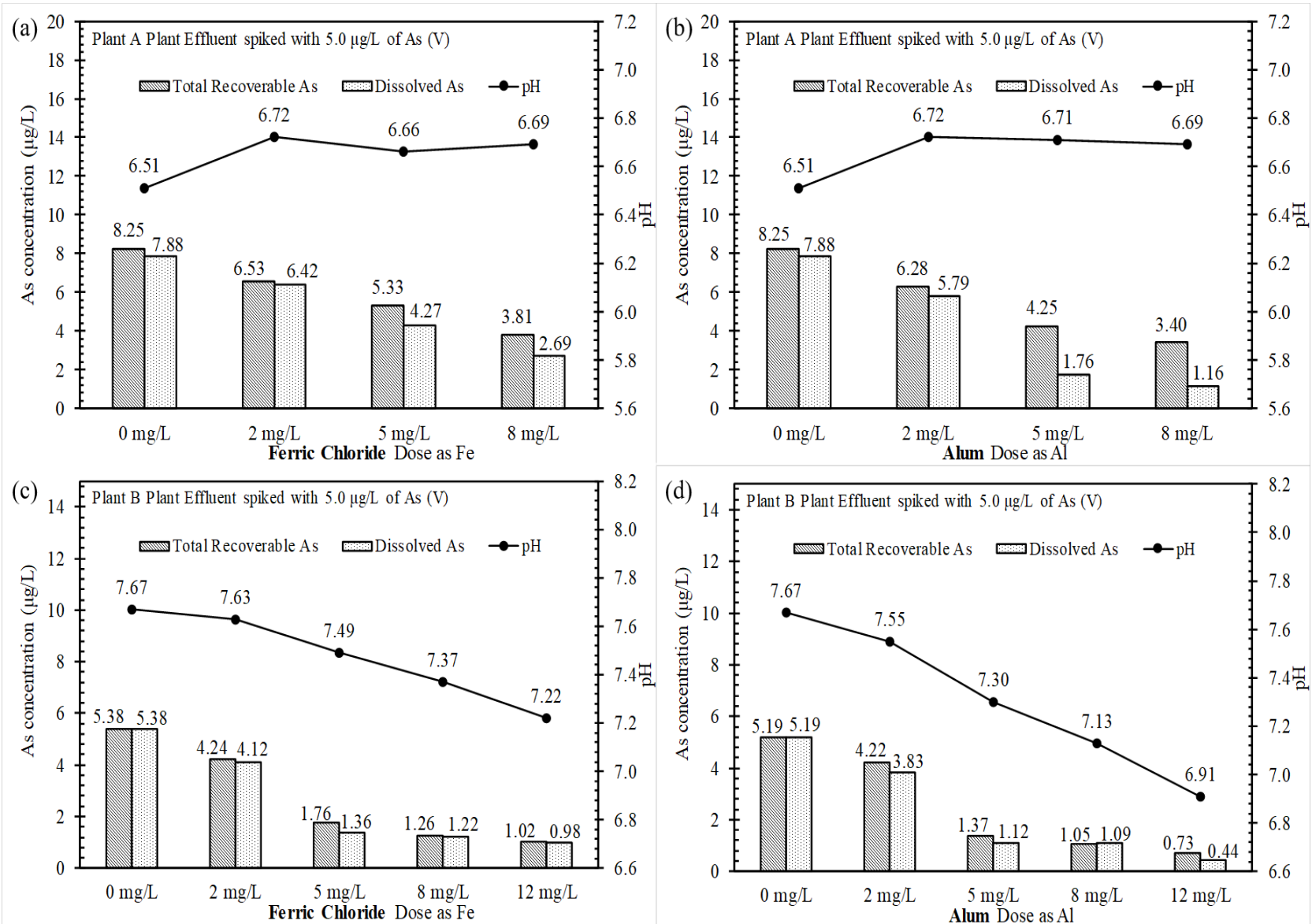
Filtered Supernatant ( $0.45 \mu\text{m}$ ): dissolved arsenic



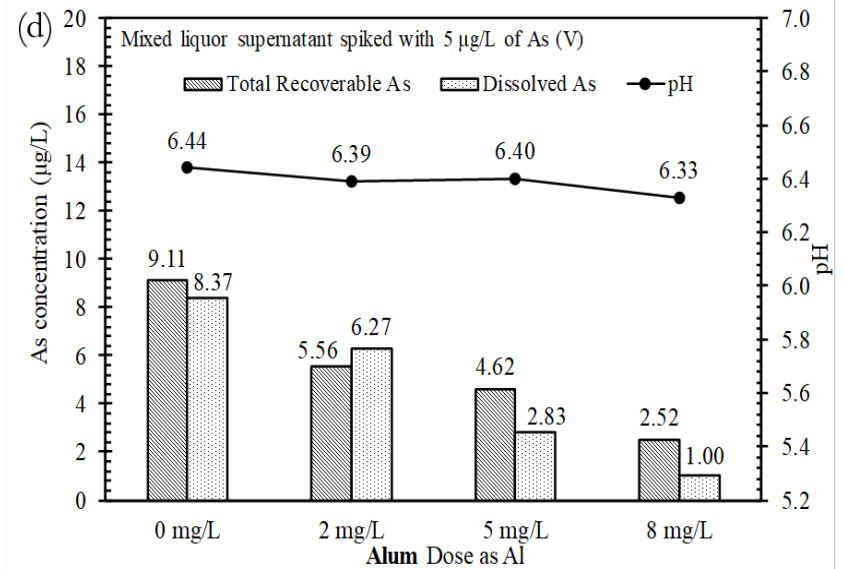
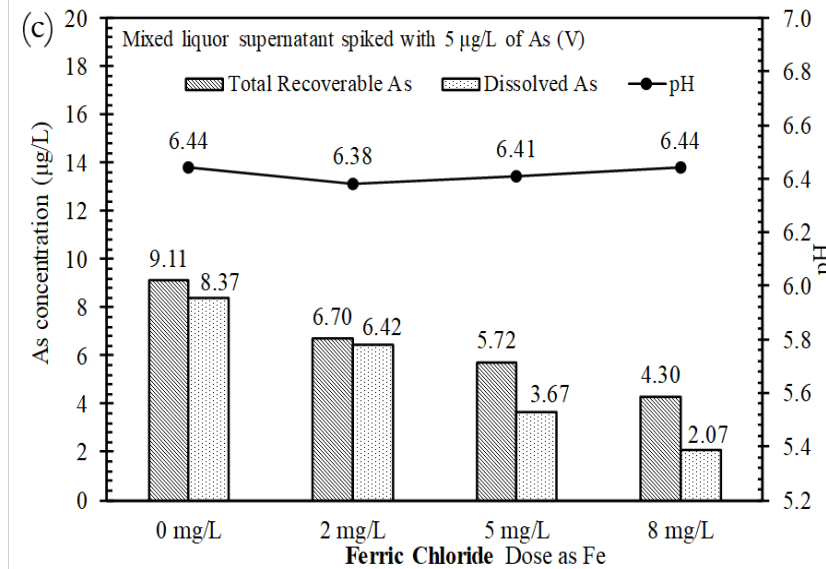
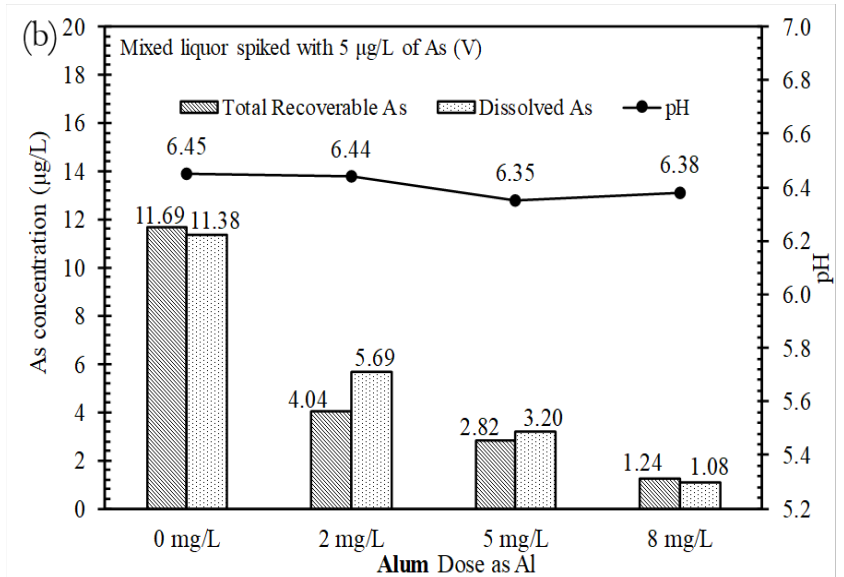
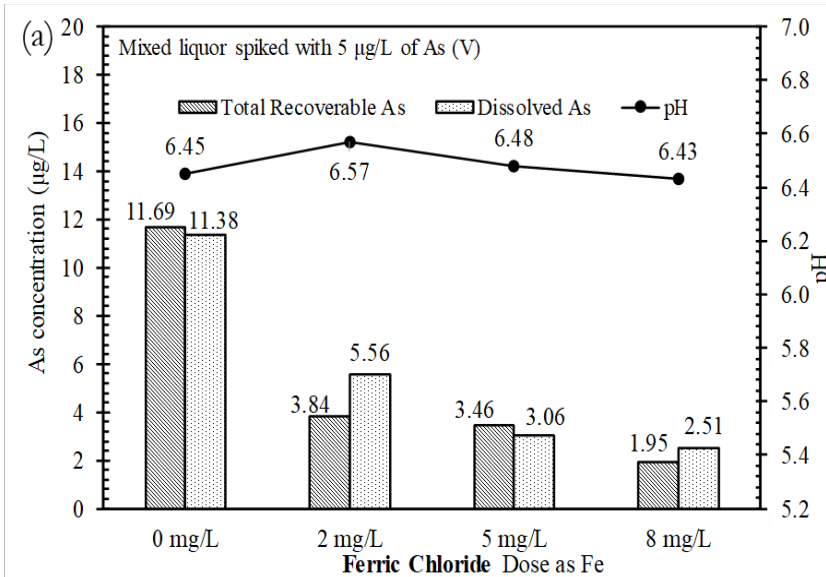
# As Removal from Primary Clarifier Effluent of Plant A



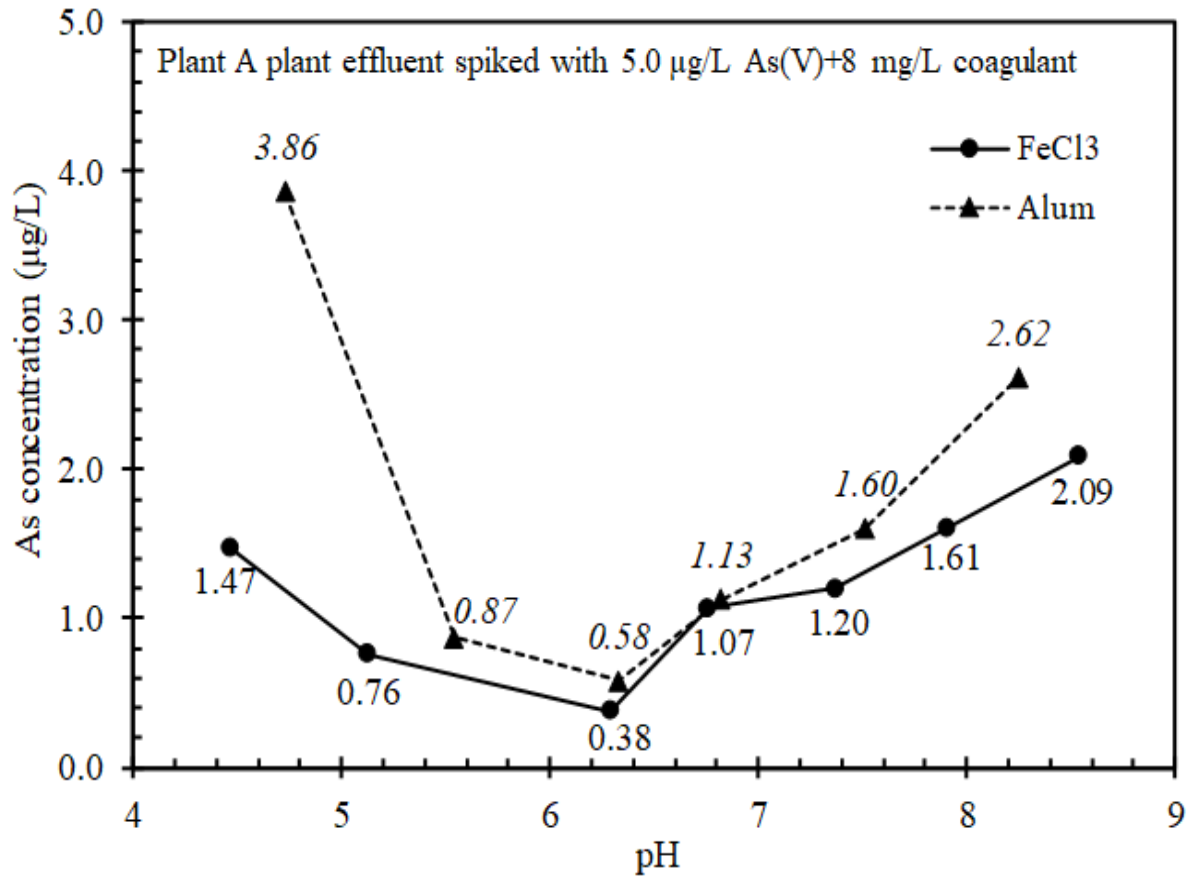
# As Removal from As-spiked Effluents of Plants A and B



# Arsenic Removal from Mixed Liquor and Supernatant of Plant A

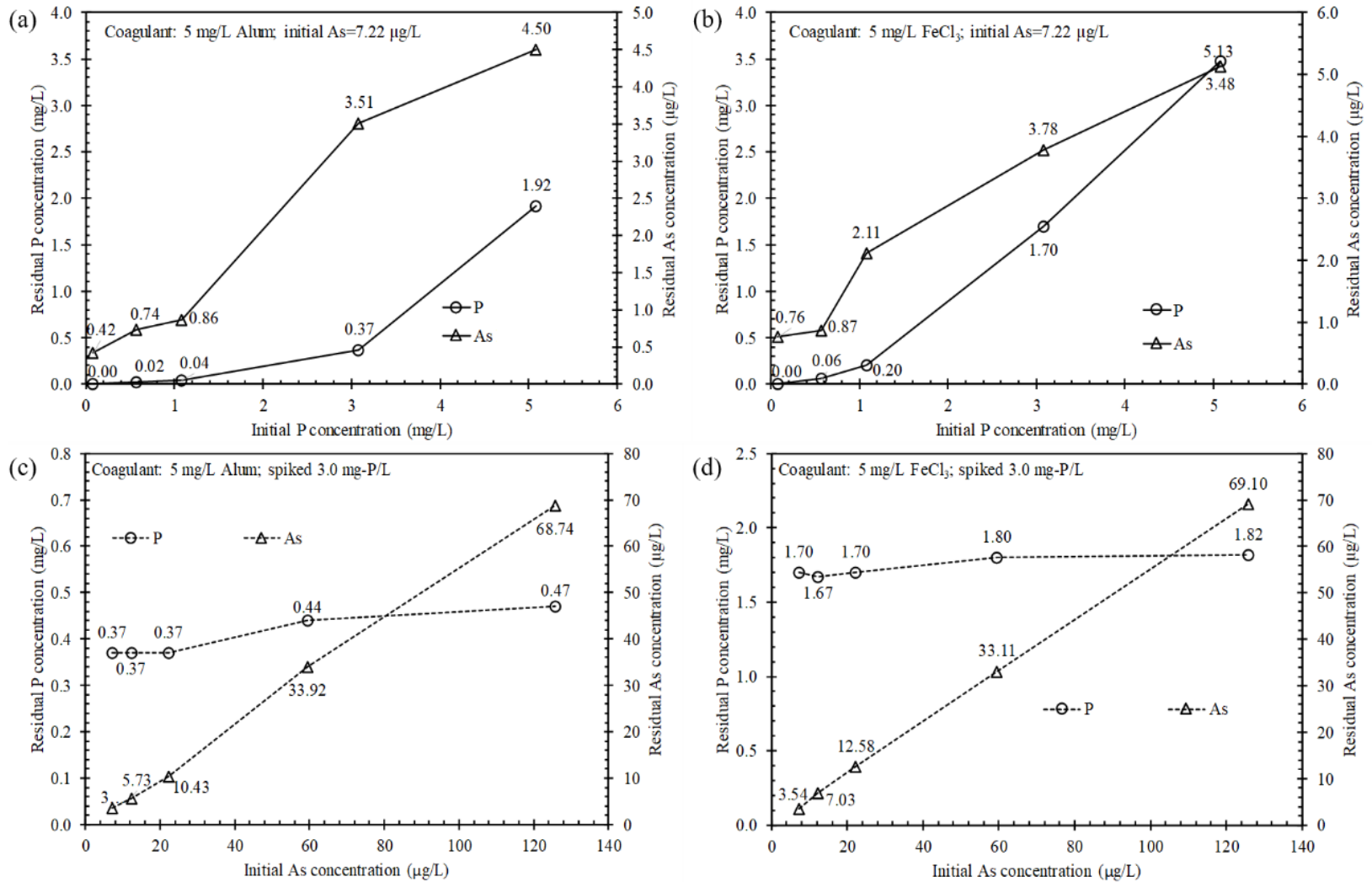


# Effect of pH on As Removal from As-spiked Effluent of Plant A



8 mg/L of coagulants, initial As concentration = 7.26 µg/L.

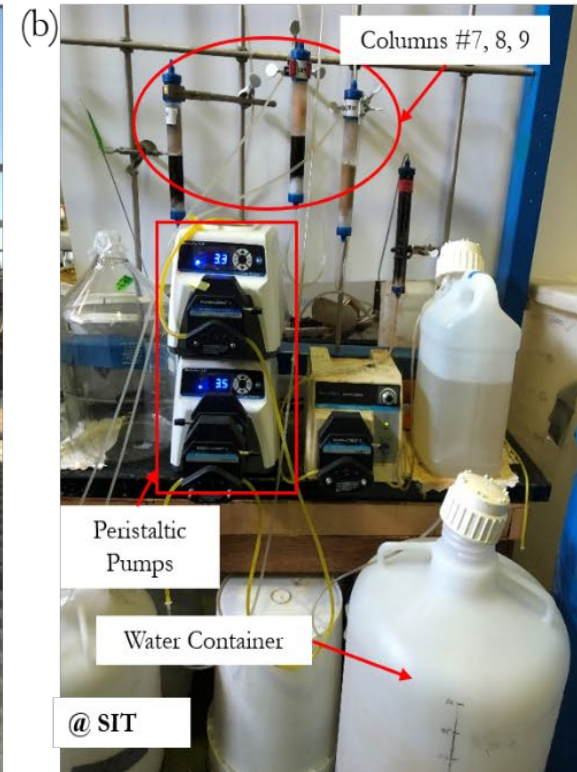
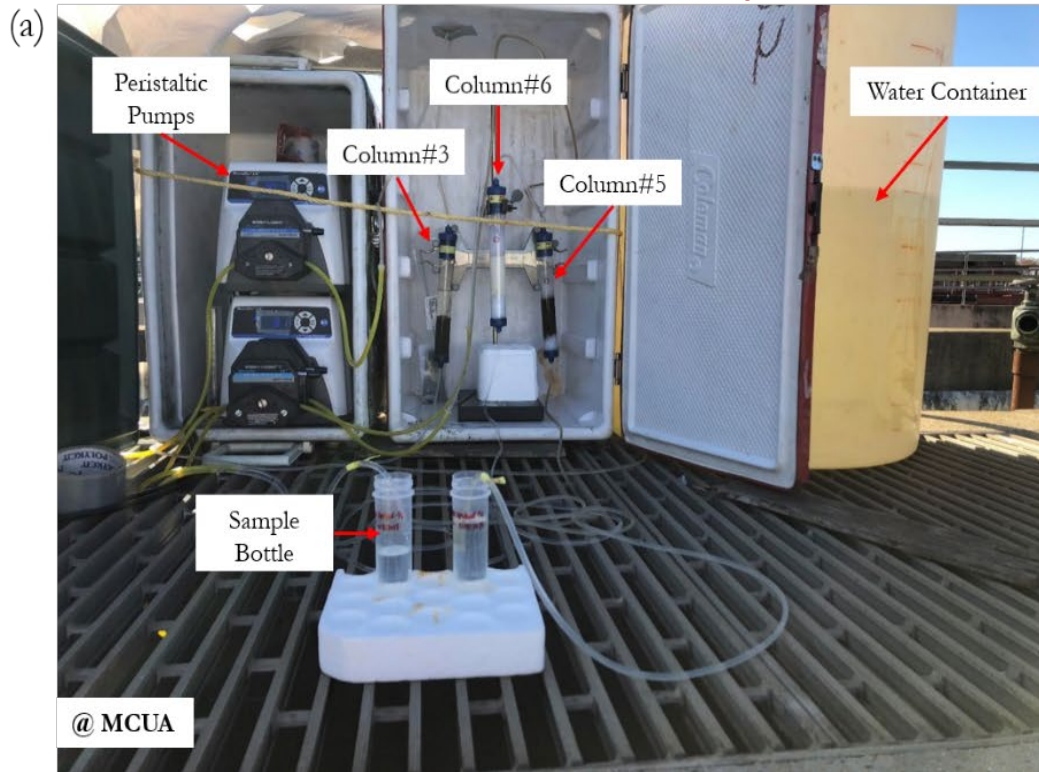
# Competing Adsorption As and PO<sub>4</sub><sup>3-</sup> for Fe and Al in As(V)- and PO<sub>4</sub><sup>3-</sup>- spiked Plant A Effluent



Initial dissolved PO<sub>4</sub><sup>3-</sup> = 0.08 mg-P/L, initial DOC=6.38 mg-C/L.

# Phase 3. Filtration Removal of As in Plant A Effluent

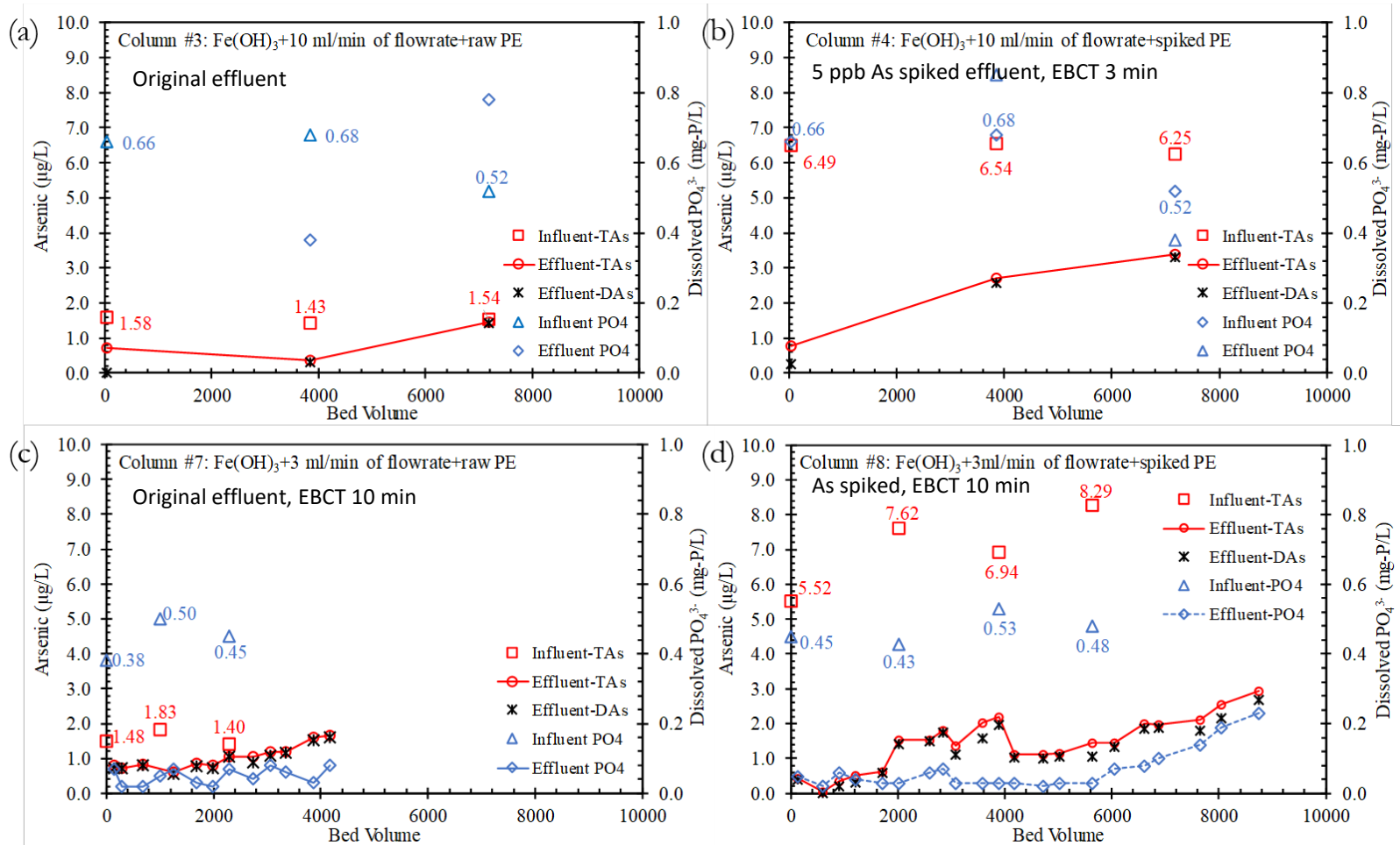
## a) Adsorptive Filtration



	Column #1	Column #2	Column #3	Column #4	Column #5	Column #6	Column #7	Column #8	Column #9
Column Type <sup>*1</sup>	A	A	B	B	B	B	B	B	B
Medium	Iron oxide	Iron oxide	Iron oxide	Iron oxide	Iron oxide	Titanium dioxide	Iron oxide	Iron oxide	Titanium dioxide
Medium Size (mesh)	10~35	10~35	10~35	10~35	10~35	16~60	10~35	10~35	16~60
Volume of Medium (ml)	30	30	30	30	30	30	30	30	30
Mass of Medium (g)	16.73	16.56	16.94	16.99	16.92	20.54	16.08	15.87	18.92
Column Influent	Raw PE <sup>*2</sup>	Spiked PE <sup>*3</sup>	Raw PE	Spiked PE	Spiked PE	Spiked PE	Raw PE	Spiked PE	Spiked PE
Flow rate (ml/min)	10	10	10	10	3	3	3	3	3
Flow direction	Downward	Downward	Downward	Downward	Downward	Downward	Downward	Downward	Downward
EBCT <sup>*4</sup> (min)	3	3	3	3	10	10	10	10	10
Location	MCUA	MCUA	MCUA	MCUA	MCUA	MCUA	SIT	SIT	SIT

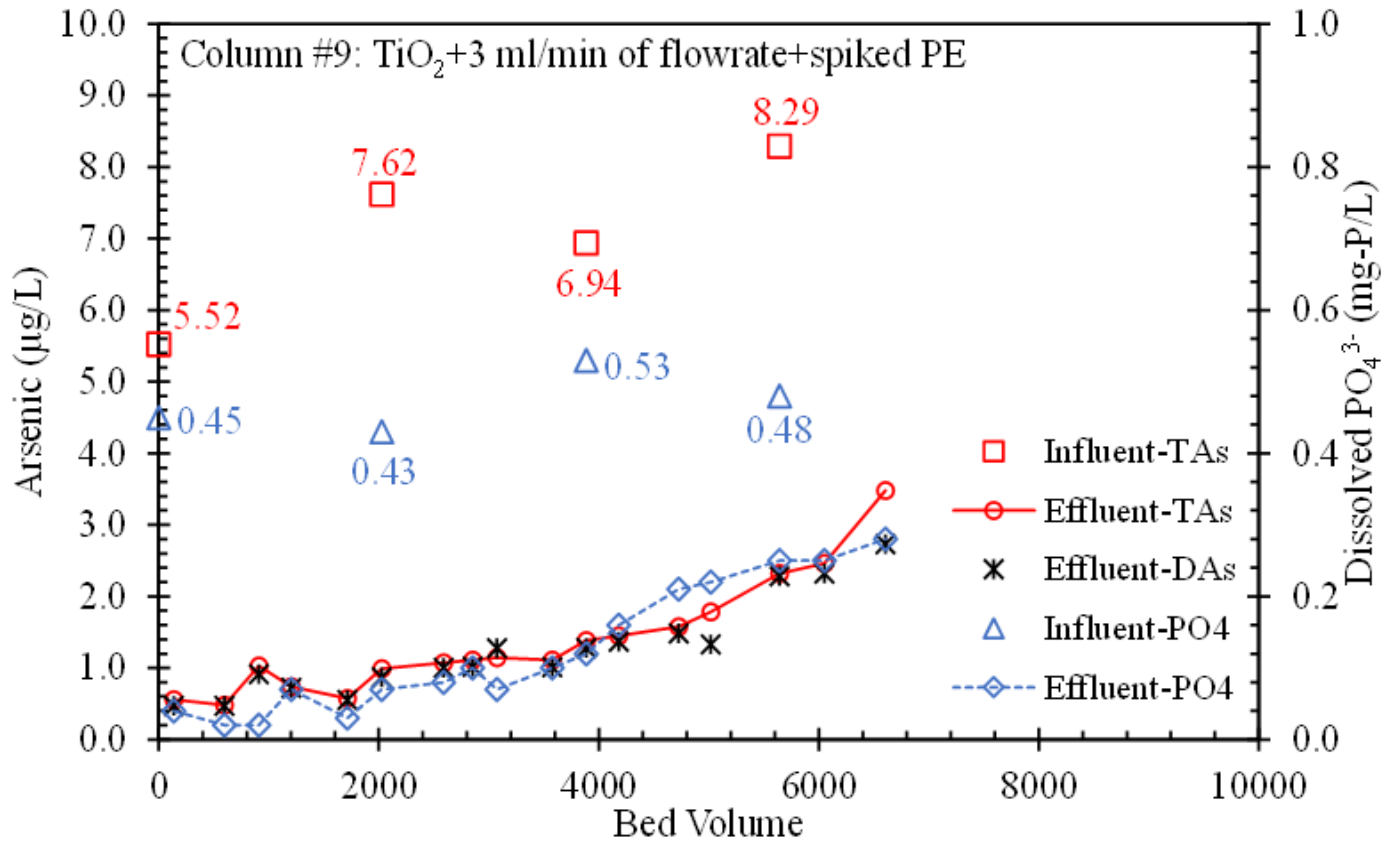
NOTE: \*1: column type A with an inner diameter of 15 mm and a height of 300 mm and column type B with an inner diameter of 25 mm and a height of 200 mm; \*2: PE=plant effluent; \*3: raw PE spiked with 5 µg/L As(V); \*4: EBCT=empty bed contact time, determined by volume of medium and flowrate.

# Iron Oxide Adsorptive Filtration



Adsorbent media: iron oxide. a) raw effluent (PE) as column influent, EBCT=3 min, flowrate=10 ml/min; b) PE spiked with 5.0 µg/L As(V) as column influent, EBCT=3 min, flowrate=10 ml/min; c) PE as column influent, EBCT=10 min, flowrate=3 ml/min; d) PE spiked with 5.0 µg/L As(V) as column influent, EBCT=10 min, flowrate=3 ml/min.

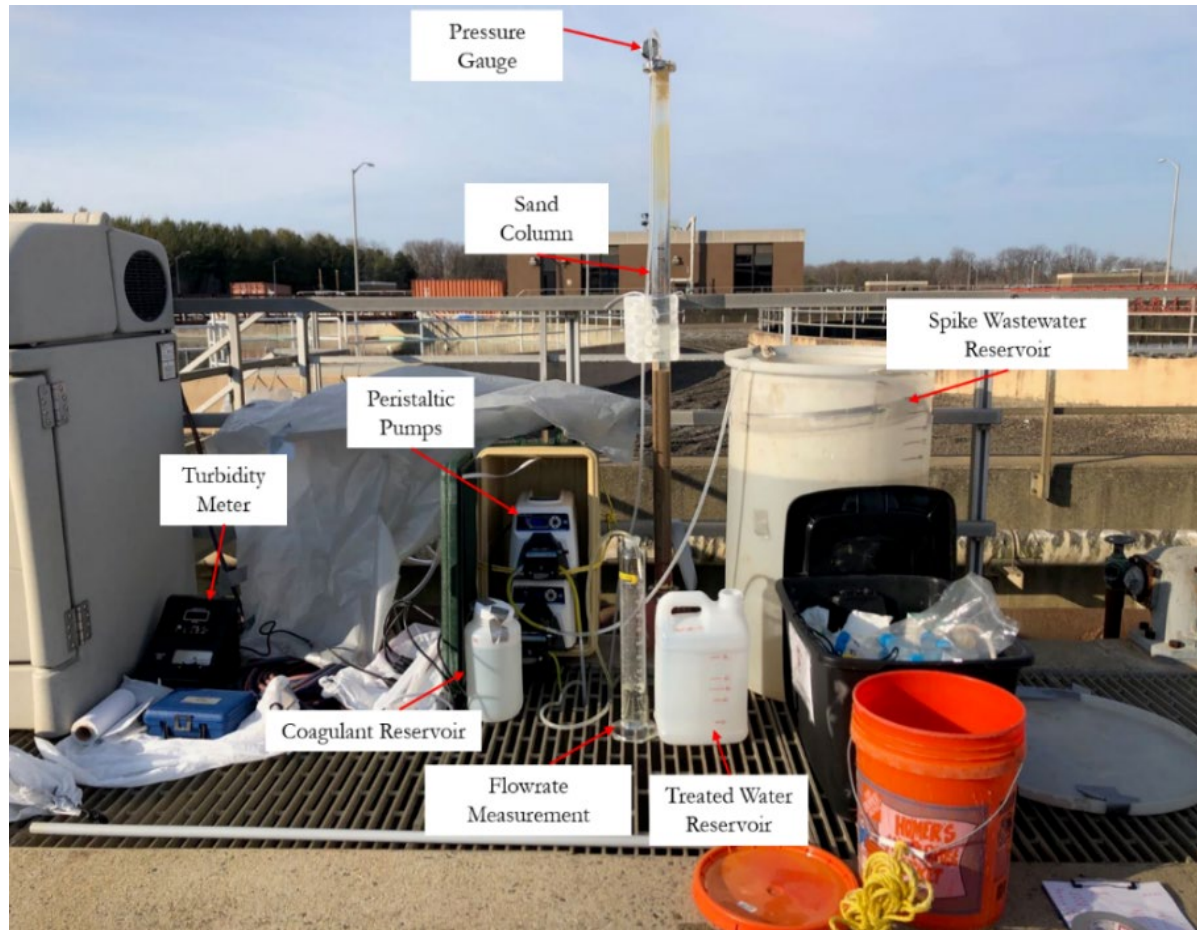
# TiO<sub>2</sub> Adsorptive Filtration Results



Adsorbent media: adsorbent media=TiO<sub>2</sub>; plant effluent (PE) spiked with 5.0 µg/L As(V) as column influent, EBCT=10 min, flow rate=3 ml/min.

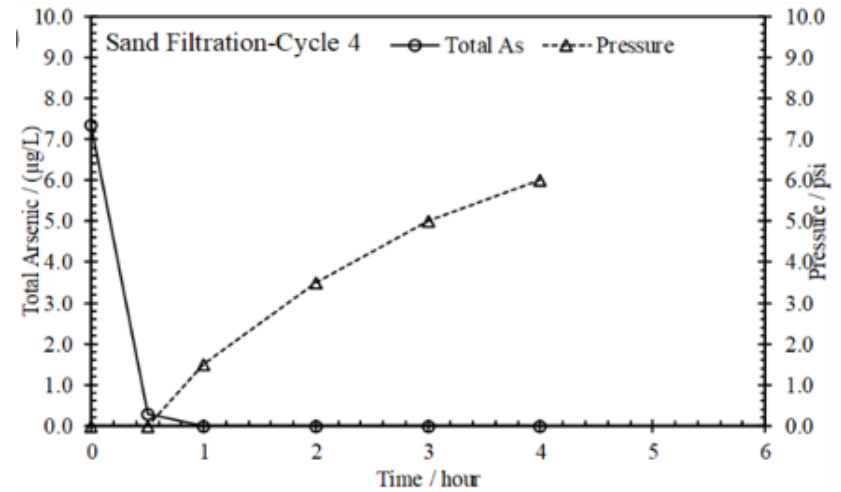
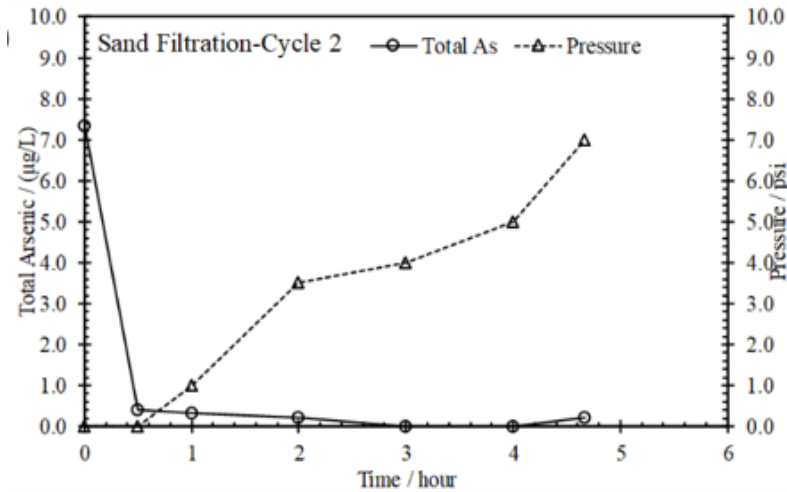
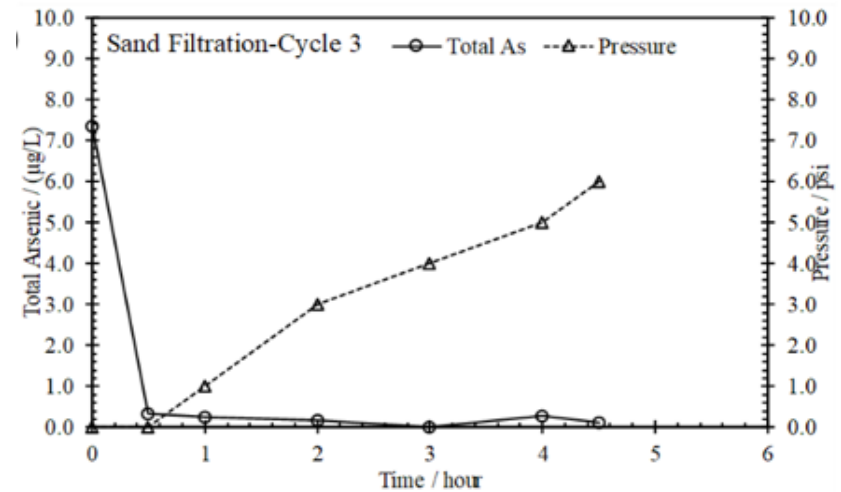
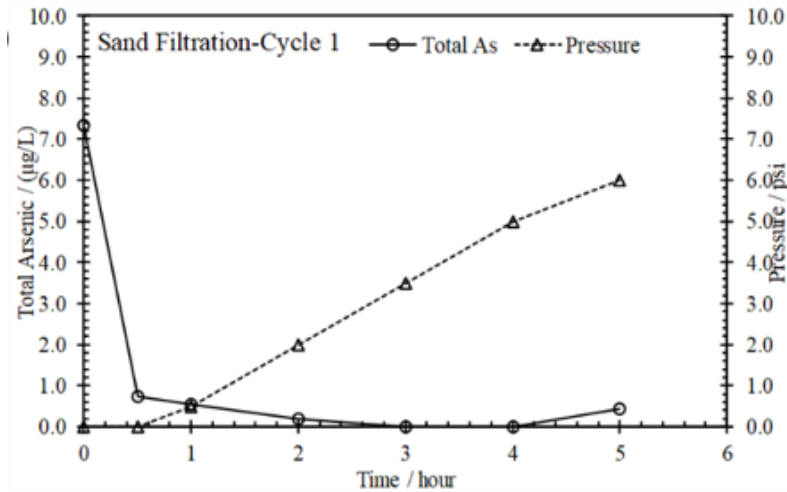


## b) Direct Co-precipitation Filtration



Rapid sand filtration  $1.6 \text{ m}^3/\text{m}^2/\text{h}$ . Sand colum: ID = 5.56 cm, H = 152 cm, sand 61 cm of filter sand (mass=2.0 kg).

# Direct Co-precipitation Filtration Results



Plant effluent (PE) spiked with 5.0 µg/L As(V) as column influent, wastewater flow rate=65 ml/min, coagulant flowrate=1 ml/min, alum dosage= 8 mg-Al/L

## Summary

- a) The total recoverable As (TAs) concentration in the influent and effluent of Plant A was in the range of 2.00-3.00  $\mu\text{g/L}$  and 1.50-2.30  $\mu\text{g/L}$ , respectively. The TAs in the influent and effluent of Plant B was about 0.95 and 0.57  $\mu\text{g/L}$ , respectively.
- b) The Biological wastewater treatment processes were not effective for As removal.
- c) Ferric and alum coagulation treatment could not effectively remove As from the municipal wastewater. Very high doses of the coagulants (8 and 40 mg/L of Fe(III) or Al(III)) were required to reduce the TAs from 2.84 and 8.61  $\mu\text{g/L}$  in the primary clarifier effluent and arsenate-spiked effluent samples to less than 2.00  $\mu\text{g/L}$ .
- d) Adsorptive filtration with iron oxide and  $\text{TiO}_2$  could only filter less than 8000 bed volumes of Plant A effluent spiked with 5  $\mu\text{g/L}$  As.
- e) Direct co-precipitation and rapid sand filtration with 8 ppm Al could effectively remove As from Plant A effluent spiked with 5  $\mu\text{g/L}$  As.

# Acknowledgment

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