

Appendix 3

North American Green Product Specifications



ROLLMAX™
ROLLED EROSION CONTROL

ROLLED EROSION CONTROL

SYSTEMS BROCHURE



Tensar®



When It Rains (or Blows, Flows or Washes), It Pours

Erosion not only wears away slopes, degrades shorelines and steals precious topsoil, it can also threaten water sources, damage man-made structures, reconfigure landscapes and disrupt wildlife habitats. Add the stiff penalties at stake for violating Environmental Protection Agency (EPA) or local enforcement agency regulations, and the costs of erosion can quickly climb out of control.

WE ROLL AGAINST THE FLOW

Tensar International Corporation (Tensar) is the world's leading provider of performance-guaranteed erosion control solutions. For more than 25 years, the Tensar® North American Green® line of erosion and sediment control products has kept our customers on solid ground.

The RollMax™ Systems' family of Rolled Erosion Control Products (RECPs) is solid evidence of Tensar's ongoing investment in innovation. Our short-term and long-term erosion control blankets and turf reinforcement mats keep you one step ahead of just about any erosion challenge.

ALL THE HELP YOU NEED

Of all the RECP manufacturers out there, none can match Tensar's customer service and technical knowhow. Our support team will assist with project design and product

specification or, if you'd rather do it yourself, use our Erosion Control Materials Design Software (ECMDS®) (the industry's first) for selecting material, and planning your project.

Tensar products are sold exclusively through nearly 200 Tensar Erosion Control authorized distributors worldwide. The Tensar Erosion Solutions Specialist program certifies our distributors and their sales representatives to design erosion control measures that comply with the EPA's National Pollutant Discharge Elimination System (NPDES) and other industry regulations.

Tensar is a proud member of the Erosion Control Technology Council (ECTC) and the International Erosion Control Association (IECA).

NEW NAME – SAME GREAT PERFORMANCE AND SERVICE

Tensar International Corporation acquired North American Green (NAG) in 2004 to enhance our position as the premier provider of technology-driven site solutions. We are proud to continue offering the same NAG level of service, quality and high-performance erosion control products under the name of Tensar.



Site erosion can be costly, with the RollMax Systems full line of rolled erosion control products we can keep you in compliance.



For more than 25 years, our Tensar North American Green line of products has kept our customers on solid ground.



Applications Welcome

For nearly every erosion application, there's a RollMax™ Systems solution. Permanent turf reinforcement mats provide long-term protection and vegetation establishment; temporary Erosion Control Blankets (ECBs) give immediate protection and assist with vegetation establishment before degrading naturally. Tensar's extensive selection of RollMax products almost guarantees you'll find the answer to your erosion problems.

Typical erosion control applications include these and many more:

- ▶ Highway and other DOT projects
- ▶ Commercial and residential developments
- ▶ Shorelines and waterways
- ▶ Golf course turf management
- ▶ Oil and gas pipeline restoration
- ▶ Mine and fire reclamation
- ▶ Military base construction

AND SPEAKING OF GUARANTEES . . .

Tensar's Ultimate Assurance Guarantee is the most comprehensive in the industry. It says if any properly specified and installed Tensar® North American Green® rolled erosion control product designed by a qualified engineer or Tensar technical representative in accordance with our Erosion Control Materials Design Software (ECMDS®) fails to perform under the conditions in the Guarantee, then we will replace the failed product with our next higher-performance RECP product, along with the cost of seed, fertilizer, topsoil and other amendments lost due to such product failure. Our Guarantee warrants in accordance with its terms and conditions all registered projects designed with the latest version of our ECMDS and properly installed.

Tensar turf reinforcement mats are also guaranteed to reinforce vegetation for five years after installation, and the functional longevity of these products' permanent structures is warranted for a minimum of 10 years after installation, subject to the terms and conditions set forth in the Guarantee.



From challenging roadway improvements to concentrated flow channels, there is a RollMax product ready to handle the job – and it's guaranteed.

Permanent RollMax™ Solutions



Back in the day, rock riprap, articulated concrete blocks and poured concrete were the only way to deal with erosion in high-flow channels, on shorelines and other areas where water and/or wind exceed the shear limits of unreinforced vegetation.

Not anymore. Tensar's permanent Turf Reinforcement Mats (TRMs) use 100% synthetic components or a composite of synthetic and natural materials for long-term erosion protection and vegetation establishment. Whether compared to rock riprap or concrete, the RollMax™ Systems' permanent TRMs offer a number of significant advantages:

- ▶ Prevent loss of precious topsoil to wind and water erosion
- ▶ Permanently reinforce vegetation root and stem structures
- ▶ Provide excellent conditions for quick, healthy vegetation growth
- ▶ Stabilize slopes from erosion to keep roadways safe and clean
- ▶ Protect water quality in lakes, rivers and streams
- ▶ Protect dormant seeding during winter months
- ▶ Easily conform to landscape features
- ▶ Lightweight for easy handling and transportation



The TRMs easily conform to various landscape features to prevent the loss of precious topsoil.

VMAX® COMPOSITE TURF REINFORCEMENT MATS

VMax® C-TRMs combine three-dimensional matting with fiber matrix material for permanent erosion control on severe slopes, spillways, stream banks, shorelines and in high- to extreme-flow channels. These extensively tested products provide maximum performance through all three phases of reinforced vegetative lining development: unvegetated, establishment, and maturity. Incorporating the best performance features of temporary and permanent Tensar erosion control products, VMax C-TRMs deliver these tangible benefits:

- ▶ Surface-applied for the highest level of immediate soil protection
- ▶ Less than one third of the installed cost of rock or concrete
- ▶ No heavy equipment needed to install
- ▶ More attractive and effective "Green" alternative than rock riprap or concrete
- ▶ Exceeds FHWA and ECTC standards for TRMs
- ▶ An EPA Best Management Practice (BMP) for National Pollutant Discharge Elimination System (NPDES) regulations
- ▶ No threat to pedestrians or automobiles when used near travel routes
- ▶ Naturally filters runoff water



The RollMax TRMs are installed in a one-step operation directly over the prepared seedbed saving time and money and ensuring the highest level of erosion control and vegetation reinforcement.



VMax® P550® Permanent TRM

Our top of the line P550® TRM has a polypropylene fiber matrix augmenting the permanent netting structure with permanent mulching and erosion control performance. Unvegetated, the P550 TRM reduces soil loss to less than 0.5 in. (12.7 mm) under shear stress up to 4.0 lbs/ft² (191 Pa). The ultra-strong structure drives the vegetated shear resistance up to 14 lbs/ft² (672 Pa), establishing a new maximum for vegetation reinforcement. The P550 TRM may be used as an alternative for poured concrete or articulated concrete blocks in extreme erosion control projects.

VMax® C350® Permanent TRM

A 100% coconut fiber matrix supplements the C350's permanent three-dimensional netting structure with initial mulching and erosion control performance for up to 36 months. Unvegetated, the C350® TRM reduces soil loss to less than 0.5 in. (12.7 mm) under shear stress up to 3.2 lbs/ft² (153 Pa) and boosts permanent vegetation performance up to 12 lbs/ft² (576 Pa). This environmentally friendly alternative to 30 in. (76 cm) or larger rock riprap is ideal for severe erosion control projects.

VMax® SC250® Permanent TRM

The SC250® permanent TRM has a 70% straw/30% coconut fiber matrix to enhance initial mulching and erosion control performance for up to 24 months. Unvegetated, SC250 TRMs reduce soil loss to less than 0.5 in. (12.7 mm) under shear stress up to 3.0 lbs/ft² and increases permanent vegetation performance up to 10 lbs/ft² (480 Pa) for a green alternative to rock riprap.

ERONET™ PERMANENT EROSION CONTROL BLANKETS

The EroNet™ Permanent ECB provides immediate erosion protection and vegetation establishment assistance until vegetation roots and stems mature.

EroNet™ P300® Permanent Erosion Control Blankets

The P300® permanent erosion control blanket consists of UV-stabilized polypropylene fiber stitched between heavy-weight UV-stabilized polypropylene top and bottom nets. These mats reduce soil loss and protect vegetation from being washed away or uprooted, even under high stress. Unvegetated, they reduce soil loss to less than 0.5 in. (12.7 mm) under shear stress up to 3.0 lbs/ft² (144 Pa), and protect vegetation from being washed away or uprooted when exposed to shear stresses up to 8 lbs/ft² (383 Pa).



To boost performance of the VMax turf reinforcement mats in critical applications, combine with our ShoreMax® flexible transition mat to create a system that can dramatically elevate the permissible shear stress and velocity protection beyond many hard armor solutions.



VMax Mats are perfect for pipe outlets, channel bottoms, shoreline transition zones, and other areas subjected to highly turbulent water flows.

Temporary RollMax™ Solutions



Erosion control has never been so simple yet effective. Tensar's RollMax™ temporary Erosion Control Blankets (ECBs) provide immediate erosion protection and vegetation establishment assistance, then degrade once the vegetation's root and stem systems are mature enough to stabilize the soil.

Our high-quality temporary solutions are available in varying functional longevities and materials:

- ▶ Short-term photodegradable blankets with a functional longevity of 45 days up to 12 months
- ▶ Extended-term and long-term photodegradable blankets for protection up to 36 months
- ▶ Short-term biodegradable blankets for protection up to 12 months
- ▶ Extended-term and long-term biodegradable products for protection and mulching from 18 to 24 months

ERONET™ EROSION CONTROL BLANKETS

Tensar's EroNet™ ECBs incorporate photodegradable nettings, which means they are broken down by the ultraviolet rays in sunlight. These temporary products can be used in a variety of scenarios, including moderate to steep slopes, medium- to high-flow channels, shorelines and other areas needing protection until permanent vegetation establishment.

EroNet™ C125® Long-Term Photodegradable Double-Net Coconut Blanket

The C125® ECB is made of 100% coconut fiber stitched between heavyweight UV-stabilized polypropylene nets. It offers excellent durability, erosion control and longevity for severe slopes, steep embankments, high-flow channels and other areas where vegetation may take up to 36 months to grow in.



The EroNet temporary ECBs are designed to provide immediate erosion protection and vegetation establishment assistance, and then degrade after the vegetation is mature enough to permanently stabilize the underlying soil. Both short-term and extended-term ECBs are available.



EroNet™ SC150® Extended-Term Photodegradable Double-Net Straw/Coconut Blanket

With a layer of 70% straw and 30% coconut fiber stitched between a heavyweight UV-stabilized polypropylene top net and a lightweight photodegradable polypropylene bottom net, the SC150® ECB has increased durability, erosion control capabilities and longevity. It is suitable for steeper slopes, medium-flow channels and other areas where it may take vegetation up to 24 months to grow in.

EroNet™ S150® Short-Term Photodegradable Double-Net Straw Blanket

The S150 ECB is made with a 100% straw fiber matrix stitched between lightweight photodegradable polypropylene top and bottom nets. The S150 ECB's double-net construction has greater structural integrity than single net blankets for use on steeper slopes and in channels with moderate water flow. It provides erosion protection and mulching for up to 12 months.

EroNet™ DS150™ Ultra Short-Term Photodegradable Double-Net Straw Blanket

The DS150™ ECB is suitable for high maintenance areas where close mowing will occur soon after installation. Special additives in the thread and top and bottom net ensure it degrades in adequate sunlight within 60 days.

EroNet™ S75® Short-Term Photodegradable Single-Net Straw Blanket

The S75® ECB protects and mulches moderate slopes and low-flow channels in low maintenance areas for up to 12 months. It is constructed of 100% straw fiber stitched with degradable thread to a lightweight photodegradable polypropylene top net.

EroNet™ DS75™ Ultra Short-Term Photodegradable Single-Net Straw Blanket

Designed for high maintenance areas where close mowing will occur soon after installation, the DS75™ ECB degrades within 45 days because of special additives in the thread and top net that facilitate rapid breakdown in adequate sunlight.



Every site has its own unique characteristics and challenges. EroNet Erosion Control Blankets are available in varying longevitys to suit a variety of scenarios and conditions.



With our Erosion Control Materials Design Software (ECMDS), you can select either short-term, extended-term or long-term EroNet blankets based on your specific design needs.

Temporary RollMax™ Solutions



BIONET® EROSION CONTROL BLANKETS

BioNet® 100% biodegradable ECBs provide effective and all-natural erosion control and vegetation establishment in an environmentally and wildlife friendly manner. All products in the line are made of organic, biodegradable materials perfect for bioengineering applications, environmentally sensitive sites, shaded areas, stream banks and shorelines. Other advantages are:

- ▶ Little to no risk of wildlife entrapment
- ▶ Easy to sprig or plant through
- ▶ High durability, fiber retention and mechanical stability with Leno weave technology
- ▶ Increased water absorption with jute netting vs. polypropylene netting
- ▶ Improved blanket conformance and adherence to soil vs. polypropylene netting
- ▶ Enhanced erosion protection and mulching capabilities vs. polypropylene netting
- ▶ Durable, flexible and 100% biodegradable
- ▶ Lightweight jute netting requires no direct sunlight exposure to initiate degradation



BioNet® C125BN™ Long-Term Biodegradable Double-Net Coconut Blanket

A dense layer of coconut fiber stitched between jute nettings allows the C125BN™ ECB to provide more effective erosion protection and mulch than open weave coir nettings. This product performs in critical applications for up to 24 months.

BioNet® SC150BN™ Extended-Term Biodegradable Double-Net Straw/Coconut Blanket

The SC150BN™ ECB features a layer of 70% straw and 30% coconut fiber stitched between biodegradable jute top and bottom nettings. It provides erosion protection and mulching for up to 18 months in applications requiring extra strength and erosion control properties.

BioNet® S150BN™ Short-Term Biodegradable Double-Net Straw Blanket

The S150BN™ ECB is used for applications requiring greater durability and performance than a single-net biodegradable ECB can provide. Made with a 100% straw fiber matrix stitched between biodegradable jute top and bottom nettings, it offers up to 12 months of erosion protection and mulching action.

BioNet® S75BN™ Short-Term Biodegradable Single-Net Straw Blanket

Consisting of a 100% straw fiber matrix stitched to a biodegradable jute top nettings, the S75BN™ ECB provides better erosion protection and mulching action than conventional open weave jute nettings alone. The S75BN ECB provides up to 12 months of erosion control and vegetation growth support.

Design and Installation Tools



SHIFT, CONTROL, ENTER

Professional guidance on RECP selection, design and project planning is at your fingertips with Tensar's proprietary Erosion Control Materials Design Software (ECMDS®). This web-based program incorporates design methodologies from the Federal Highway Administration and United States Department of Agriculture to analyze your specific site conditions, and make quantified recommendations based on data from controlled laboratory and field research. ECMDS is a must-have if you face tough erosion and sediment control regulations. Best of all, it's free of charge, compliments of Tensar. To learn more and access the software directly, go to www.ECMDS.com.

INSTRUCTIONS INCLUDED

Proper anchoring patterns and rates must be used to achieve optimal results in RECP installation. View our installation guides for stapling patterns. Site specific staple pattern recommendations based on soil type and severity of application may be acquired through our ECMDS.



HOLD ON TIGHT

When under the pressure of severe conditions, even the best erosion control products can't function to their full potential without proper installation and anchoring. Tensar supplies a wide variety of fastener options for nearly every application and soil type.

For use in cohesive soils, wire staples are a cost-effective means to fasten RECPs. Available in 6 in., 8 in., 10 in. and 12 in. lengths, our U-shaped staples can reach to various depths to ensure adequate pull-out resistance. For installation using our handy Pin Pounder installation tool, 6 in. V-top staples or 6 in. circle top pins are available.

Our biodegradable BioStakes® are available in 4 in. and 6 in. lengths and provide an environmentally friendly alternative to metal staples. For an even more durable, deeper reaching yet all-natural anchoring option, our wood EcoStakes® are available in 6 in., 12 in., 18 in. and 24 in. lengths.

For severe applications needing the ultimate, long-lasting hold, try our 12 and 18 in. rebar staples, our 12 in. plastic ShoreMax® stakes, or our complete line of percussion earth anchors. The Tensar earth anchors reach deep into the soil strata to offer enhanced anchoring in the worst conditions. Our variety of earth anchors are designed for durability and holding power under extreme hydraulic stresses and adverse soil conditions (Table 1).

For more information on the RollMax Systems or other systems within the Tensar Erosion Control Solutions, call **800-TENSAR-1** or visit www.tensarcorp.com.



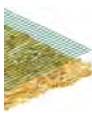
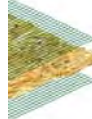

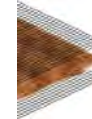

| Earth Anchor Options | | | | | | | | |
|--|---|--|-----------------|--------------------|-----------|------------|-----------|------------|
| End Piece Options with a PVC Face Plate | Tendon Type (3/8 in. x 36 in.) | Assembly Description | Fast Install | Economic Anchor | EA 400 | | EA 680 | |
| | | | | | Stainless | Galvanized | Stainless | Galvanized |
| | Copper Stop Sleeve with Stainless Steel Washer | Manually crimped to the stainless steel cable to secure the face plate. | | X | X | | X | |
| | Grip End Piece with Stainless Steel Washer | Three-dimensional, self-securing metal end piece that does not require manual crimping for tendon tensioning. | X | X | X | X | X | X |
| | Wedge Grip Piece | Self-securing end piece that installs flush to the face plate. Does not require manual crimping for tendon tensioning. | X | | X | X | X | X |
| | Aluminum Stop Sleeve with Stainless Steel Washer | Manually crimped to the galvanized cable to secure the face plate. | | X | | X | | X |

TABLE 1




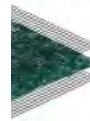

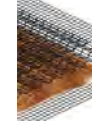

The complete line of RollMax™ products offers a variety of options for both short-term and permanent erosion control needs. Reference the RollMax Products Chart below to find the right solution for your next project.



RollMax Product Selection Chart

| TEMPORARY | | | | | | | |
|--|---|---|---|---|--|--|---|
| ERONET | | | | | | BIONET | |
| |  |  |  |  |  |  |  |
| | DS75 | DS150 | S75 | S150 | SC150 | C125 | S75BN |
| Longevity | 45 days | 60 days | 12 mo. | 12 mo. | 24 mo. | 36 mo. | 12 mo. |
| Applications | Low Flow Channels 4:1-3:1 Slopes | Moderate Flow Channels 3:1-2:1 Slopes | Low Flow Channels 4:1-3:1 Slopes | Moderate Flow Channels 3:1-2:1 Slopes | Medium Flow Channels 2:1-1:1 Slopes | High-Flow Channels 1:1 and Greater Slopes | Low Flow Channels 4:1-3:1 Slopes |
| Design Permissible Shear Stress lbs/ft ² (Pa) | Unvegetated 1.55 (74) | Unvegetated 1.75 (84) | Unvegetated 1.55 (74) | Unvegetated 1.75 (84) | Unvegetated 2.00 (96) | Unvegetated 2.25 (108) | Unvegetated 1.60 (76) |
| Design Permissible Velocity ft/s (m/s) | Unvegetated 5.00 (1.52) | Unvegetated 6.00 (1.52) | Unvegetated 5.00 (1.2) | Unvegetated 6.00 (1.83) | Unvegetated 8.00 (2.44) | Unvegetated 10.00 (3.05) | Unvegetated 5.00 (1.52) |
| Top Net | Lightweight accelerated photodegradable polypropylene 1.50 lbs/1000 ft ² (0.73 kg/100 m ²) approx wt | Lightweight accelerated photodegradable polypropylene 1.50 lbs/1000 ft ² (0.73 kg/100 m ²) approx wt | Lightweight photodegradable polypropylene 1.50 lbs/1000 ft ² (0.73 kg/100 m ²) approx wt | Lightweight photodegradable polypropylene 1.50 lbs/1000 ft ² (0.73 kg/100 m ²) approx wt | Heavyweight UV-stabilized polypropylene 2.9 lbs/1000 ft ² (1.47 kg/100 m ²) approx wt | Heavyweight UV-stabilized polypropylene 2.9 lbs/1000 ft ² (1.47 kg/100 m ²) approx wt | Leno woven, 100% biodegradable jute fiber 9.30 lbs/1000 ft ² (4.53 kg/100 m ²) approx wt |
| Center Net | N/A | N/A | N/A | N/A | N/A | N/A | N/A |
| Fiber Matrix | Straw fiber 0.50 lbs/yd ² (0.27 kg/m ²) | Straw fiber 0.50 lbs/yd ² (0.27 kg/m ²) | Straw fiber 0.50 lbs/yd ² (0.27 kg/m ²) | Straw fiber 0.50 lbs/yd ² (0.27 kg/m ²) | Straw/coconut matrix 70% Straw 0.35 lbs/yd ² (0.19 kg/m ²) 30% Coconut 0.15 lbs/yd ² (0.08 kg/m ²) | Coconut fiber 0.50 lbs/yd ² (0.27 kg/m ²) | Straw fiber 0.50 lbs/yd ² (0.27 kg/m ²) |
| Bottom Net | N/A | Lightweight accelerated photodegradable polypropylene 1.50 lbs/1000 ft ² (0.73 kg/100 m ²) approx wt | N/A | Lightweight photodegradable polypropylene 1.50 lbs/1000 ft ² (0.73 kg/100 m ²) approx wt | Lightweight photodegradable polypropylene 1.50 lbs/1000 ft ² (0.73 kg/100 m ²) approx wt | Heavyweight UV-stabilized polypropylene 2.9 lbs/1000 ft ² (1.47 kg/100 m ²) approx wt | N/A |
| Thread | Accelerated degradable | Accelerated degradable | Degradable | Degradable | Degradable | UV-stabilized polypropylene | Biodegradable |



| | TEMPORARY | | | PERMANENT | | | |
|--|--|--|--|---|--|--|--|
| | BIONET | | | ERONET | VMAX | | |
| |  |  |  |  |  |  |  |
| | S150BN | SC150BN | C125BN | P300 | SC250 | C350 | P550 |
| Longevity | 12 mo. | 18 mo. | 24 mo. | Permanent | Permanent | Permanent | Permanent |
| Applications | Moderate Flow Channels 3:1-2:1 Slopes | Medium Flow Channels 2:1-1:1 Slopes | High-Flow Channels 1:1 and Greater Slopes | High-Flow Channels 1:1 Slopes | High-Flow Channels 1:1 and Greater Slopes | High-Flow Channels 1:1 and Greater Slopes | Extreme High-Flow Channels 1:1 and Greater Slopes |
| Design Permissible Shear Stress lbs/ft ² (Pa) | Unvegetated 1.85 (88) | Unvegetated 2.10 (100) | Unvegetated 2.35 (112) | Unvegetated 3.0 (144) Vegetated 8.0 (383) | Unvegetated 3.0 (144) Vegetated 10.0 (480) | Unvegetated 3.2 (153) Vegetated 12.0 (576) | Unvegetated 4.0 (191) Vegetated 14.0 (672) |
| Design Permissible Velocity ft/s (m/s) | Unvegetated 6.00 (1.83) | Unvegetated 8.00 (2.44) | Unvegetated 10.00 (3.05) | Unvegetated 9.00 (2.7) Vegetated 16.0 (4.9) | Unvegetated 9.5 (2.9) Vegetated 15.0 (4.6) | Unvegetated 10.5 (3.2) Vegetated 20.0 (6.0) | Unvegetated 12.5 (3.8) Vegetated 25.0 (7.6) |
| Top Net | Leno woven, 100% biodegradable jute fiber 9.30 lbs/1000 ft ² (4.53 kg/100 m ²) approx wt | Leno woven, 100% biodegradable jute fiber 9.30 lbs/1000 ft ² (4.53 kg/100 m ²) approx wt | Leno woven, 100% biodegradable jute fiber 9.30 lbs/1000 ft ² (4.53 kg/100 m ²) approx wt | Heavyweight UV-stabilized polypropylene 5.0 lbs/1000 ft ² (2.44 kg/100 m ²) approx wt | Heavyweight polypropylene 5.0 lbs/1000 ft ² (2.44 kg/100 m ²) approx wt | Extra heavyweight polypropylene 8.0 lbs/1000 ft ² (3.91 kg/100 m ²) approx wt | Ultra heavyweight polypropylene 24.0 lbs/1000 ft ² (11.7 kg/100 m ²) approx wt |
| Center Net | N/A | N/A | N/A | N/A | Ultra heavyweight polypropylene – corrugated 24.0 lbs/1000 ft ² (11.7 kg/100 m ²) | Ultra heavyweight polypropylene – corrugated 24.0 lbs/1000 ft ² (11.7 kg/100 m ²) | Ultra heavyweight polypropylene – corrugated 24.0 lbs/1000 ft ² (11.7 kg/100 m ²) |
| Fiber Matrix | Straw fiber 0.50 lbs/yd ² (0.27 kg/m ²) | Straw/coconut matrix 70% Straw 0.35 lbs/yd ² (0.19 kg/m ²) 30% Coconut 0.15 lbs/yd ² (0.08 kg/m ²) | Coconut fiber 0.50 lbs/yd ² (0.27 kg/m ²) | UV-stabilized polypropylene fiber 0.70 lbs/yd ² (0.38 kg/m ²) | Straw/coconut matrix 70% Straw 0.35 lbs/yd ² (0.19 kg/m ²) 30% Coconut 0.15 lbs/yd ² (0.08 kg/m ²) | Coconut fiber 0.50 lbs/yd ² (0.27 kg/m ²) | UV-stabilized polypropylene fiber 0.50 lbs/yd ² (0.27 kg/m ²) |
| Bottom Net | Woven, 100% biodegradable jute fiber 7.70 lbs/1000 ft ² (3.76 kg/100 m ²) approx wt | Woven, 100% biodegradable jute fiber 7.70 lbs/1000 ft ² (3.76 kg/100 m ²) approx wt | Woven, 100% biodegradable jute fiber 7.70 lbs/1000 ft ² (3.76 kg/100 m ²) approx wt | Heavyweight UV-stabilized polypropylene 3.0 lbs/1000 ft ² (1.47 kg/100 m ²) approx wt | Heavyweight UV-stabilized polypropylene 5.0 lbs/1000 ft ² (2.44 kg/100 m ²) approx wt | Extra heavyweight polypropylene 8.0 lbs/1000 ft ² (3.91 kg/100 m ²) approx wt | Ultra heavyweight polypropylene 24.0 lbs/1000 ft ² (11.7 kg/100 m ²) approx wt |
| Thread | Biodegradable | Biodegradable | Biodegradable | UV-stabilized polypropylene | UV-stabilized polypropylene | UV-stabilized polypropylene fiber | UV-stabilized polypropylene |



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Distributed by:

A large, empty rectangular box with a thin black border, intended for the distributor's name and contact information.



ROLLMAX™
ROLLED EROSION CONTROL

Specification Sheet – EroNet™ DS75™ Erosion Control Blanket

DESCRIPTION

The ultra short-term single net erosion control blanket shall be a machine-produced mat of 100% agricultural straw with a functional longevity of up to 45 days. (NOTE: functional longevity may vary depending upon climatic conditions, soil, geographical location, and elevation). The blanket shall be of consistent thickness with the straw evenly distributed over the entire area of the mat. The blanket shall be covered on the top side with a polypropylene netting having an approximate 0.50 x 0.50 (1.27 x 1.27 cm) mesh with photodegradable accelerators to provide breakdown of the netting within approximately 45 days, depending upon geographical location and elevation. The blanket shall be sewn together on 1.50 inch (3.81 cm) centers with degradable thread. The blanket shall be manufactured with a colored thread stitched along both outer edges (approximately 2-5 inches [5-12.5 cm] from the edge) as an overlap guide for adjacent mats.

The DS75 shall meet Type 1.C specification requirements established by the Erosion Control Technology Council (ECTC) and Federal Highway Administration's (FHWA) FP-03 Section 713.17

Material Content

| | | |
|----------------|--|----------------------------------|
| Matrix | 100% Straw Fiber | 0.5 lbs/sq yd (0.27 kg/sm) |
| Netting | Top side only, lightweight photodegradable with photo accelerators | 1.5 lb/1000 sq ft (0.73 g/sm) |
| Thread | Degradable | |

Standard Roll Sizes

| | | | |
|---------------------|--------------------|----------------------|----------------------|
| Width | 6.67 (2.03 m) | 8.0 ft (2.4 m) | 16 ft (4.87 m) |
| Length | 108 ft (32.92 m) | 112 ft (34.14 m) | 108 ft (32.92 m) |
| Weight ± 10% | 40 lbs (18.14 kg) | 50 lbs (22.68 kg) | 96 lbs (43.54 kg) |
| Area | 80 sq yd (66.9 sm) | 100 sq yd (83.61 sm) | 192 sq yd (165.5 sm) |

| Index Property | Test Method | Typical |
|------------------------------|-----------------|-----------------------------|
| Thickness | ASTM D6525 | 0.45 in. (11.43 mm) |
| Resiliency | ECTC Guidelines | 78.8% |
| Water Absorbency | ASTM D1117 | 375% |
| Mass/Unit Area | ASTM 6475 | 8.57 oz/sy (291 g/sm) |
| Swell | ECTC Guidelines | 15% |
| Smolder Resistance | ECTC Guidelines | Yes |
| Stiffness | ASTM D1388 | 6.31 oz-in |
| Light Penetration | ASTM D6567 | 10% |
| Tensile Strength - MD | ASTM D6818 | 105.6 lbs/ft (1.57 kN/m) |
| Elongation - MD | ASTM D6818 | 34% |
| Tensile Strength - TD | ASTM D6818 | 42.0 lbs/ft (0.62 kN/m) |
| Elongation - TD | ASTM D6818 | 25.2% |
| Biomass Improvement | ASTM D7322 | 286% |

Design Permissible Shear Stress

| | |
|---------------------------------|---------------------|
| Unvegetated Shear Stress | 1.55 psf (74 Pa) |
| Unvegetated Velocity | 5.00 fps (1.52 m/s) |

Slope Design Data: C Factors

Slope Gradients (S)

| Slope Length (L) | ≤ 3:1 | 3:1 – 2:1 | ≥ 2:1 |
|------------------|-------|-----------|-------|
| ≤ 20 ft (6 m) | 0.029 | N/A | N/A |
| 20-50 ft | 0.11 | N/A | N/A |
| ≥ 50 ft (15.2 m) | 0.19 | N/A | N/A |

Roughness Coefficients – Unveg.

| Flow Depth | Manning's n |
|--------------------|-------------|
| ≤ 0.50 ft (0.15 m) | 0.055 |
| 0.50 – 2.0 ft | 0.055-0.021 |
| ≥ 2.0 ft (0.60 m) | 0.021 |

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EC_RM_X_MPDS_EDS75_5.13



ROLLMAX™
ROLLED EROSION CONTROL

Specification Sheet – EroNet™ DS150™ Erosion Control Blanket

DESCRIPTION

The ultra short-term double net erosion control blanket shall be a machine-produced mat of 100% agricultural straw with a functional longevity of up to 2 months. (NOTE: functional longevity may vary depending upon climatic conditions, soil, geographical location, and elevation). The blanket shall be of consistent thickness with the straw evenly distributed over the entire area of the mat. The blanket shall be covered on the top and bottom sides with a polypropylene netting having an approximate 0.50 x 0.50 (1.27 x 1.27 cm) mesh with photodegradable accelerators to provide breakdown of the netting within approximately 60 days, depending upon geographical location and elevation. The blanket shall be sewn together on 1.50 inch (3.81 cm) centers with degradable thread. The blanket shall be manufactured with a colored thread stitched along both outer edges (approximately 2-5 inches [5-12.5 cm] from the edge) as an overlap guide for adjacent mats.

The DS150 shall meet Type 1.D specification requirements established by the Erosion Control Technology Council (ECTC) and Federal Highway Administration's (FHWA) FP-03 Section 713.17

Material Content

| | | |
|----------------|--|----------------------------------|
| Matrix | 100% Straw Fiber | 0.5 lbs/sq yd (0.27 kg/sm) |
| Netting | Top and bottom nets, lightweight photodegradable with photo accelerators | 1.5 lb/1000 sq ft (0.73 g/sm) |
| Thread | Degradable | |

Standard Roll Sizes

| | | | |
|---------------------|--------------------|----------------------|----------------------|
| Width | 6.67 (2.03 m) | 8.0 ft (2.4 m) | 16 ft (4.87 m) |
| Length | 108 ft (32.92 m) | 112 ft (34.14 m) | 108 ft (32.92 m) |
| Weight ± 10% | 40 lbs (18.14 kg) | 50 lbs (22.68 kg) | 96. lbs (43.54 kg) |
| Area | 80 sq yd (66.9 sm) | 100 sq yd (83.61 sm) | 192 sq yd (165.5 sm) |

| Index Property | Test Method | Typical |
|------------------------------|-----------------|-----------------------------|
| Thickness | ASTM D6525 | 0.35 in. (8.89 mm) |
| Resiliency | ECTC Guidelines | 80.5% |
| Water Absorbency | ASTM D1117 | 423% |
| Mass/Unit Area | ASTM 6475 | 9.25 oz/sy (314.5 g/sm) |
| Swell | ECTC Guidelines | 15% |
| Smolder Resistance | ECTC Guidelines | Yes |
| Stiffness | ASTM D1388 | 6.06 oz-in |
| Light Penetration | ASTM D6567 | 5.6% |
| Tensile Strength - MD | ASTM D6818 | 201.6 lbs/ft (2.99 kN/m) |
| Elongation - MD | ASTM D6818 | 28.9% |
| Tensile Strength - TD | ASTM D6818 | 72.0 lbs/ft (1.07 kN/m) |
| Elongation - TD | ASTM D6818 | 27.7% |
| Biomass Improvement | ASTM 7322 | 283% |

Design Permissible Shear Stress

| | |
|---------------------------------|---------------------|
| Unvegetated Shear Stress | 1.75 psf (84 Pa) |
| Unvegetated Velocity | 6.00 fps (1.83 m/s) |

Slope Design Data: C Factors

| | Slope Gradients (S) | | |
|-------------------------|---------------------|-----------|-------|
| Slope Length (L) | ≤ 3:1 | 3:1 – 2:1 | ≥ 2:1 |
| ≤ 20 ft (6 m) | 0.004 | 0.106 | N/A |
| 20-50 ft | 0.062 | 0.118 | N/A |
| ≥ 50 ft (15.2 m) | 0.12 | 0.180 | N/A |

Roughness Coefficients – Unveg.

| | |
|---------------------------|-------------|
| Flow Depth | Manning's n |
| ≤ 0.50 ft (0.15 m) | 0.055 |
| 0.50 – 2.0 ft | 0.055-0.021 |
| ≥ 2.0 ft (0.60 m) | 0.021 |

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ROLLMAX™
ROLLED EROSION CONTROL

Specification Sheet – EroNet™ S75® Erosion Control Blanket

DESCRIPTION

The short-term single net erosion control blanket shall be a machine-produced mat of 100% agricultural straw with a functional longevity of up to 12 months. (NOTE: functional longevity may vary depending upon climatic conditions, soil, geographical location, and elevation). The blanket shall be of consistent thickness with the straw evenly distributed over the entire area of the mat. The blanket shall be covered on the top side with a lightweight photodegradable polypropylene netting having an approximate 0.50 x 0.50 in. (1.27 x 1.27 cm) mesh. The blanket shall be sewn together on 1.50 inch (3.81 cm) centers with degradable thread. The blanket shall be manufactured with a colored thread stitched along both outer edges (approximately 2-5 inches [5-12.5 cm] from the edge) as an overlap guide for adjacent mats.

The S75 shall meet Type 2.C specification requirements established by the Erosion Control Technology Council (ECTC) and Federal Highway Administration's (FHWA) FP-03 Section 713.17

Material Content

| | | |
|----------------|--|---------------------------------------|
| Matrix | 100% Straw Fiber | 0.5 lbs/sq yd (0.27 kg/sm) |
| Netting | Top side only, lightweight photodegradable | 1.5 lb/1000 sq ft (0.73 kg/100 sm) |
| Thread | Degradable | |

Standard Roll Sizes

| | | | |
|---------------------|--------------------|----------------------|----------------------|
| Width | 6.67 ft (2.03 m) | 8.0 ft (2.4 m) | 16 ft (4.87 m) |
| Length | 108 ft (32.92 m) | 112 ft (34.14 m) | 108 ft (32.92 m) |
| Weight ± 10% | 40 lbs (18.14 kg) | 50 lbs (22.68 kg) | 96 lbs (43.54 kg) |
| Area | 80 sq yd (66.9 sm) | 100 sq yd (83.61 sm) | 192 sq yd (165.5 sm) |

| Index Property | Test Method | Typical |
|------------------------------|-----------------|-----------------------------|
| Thickness | ASTM D6525 | 0.50 in. (12.7 mm) |
| Resiliency | ECTC Guidelines | 78.8% |
| Water Absorbency | ASTM D1117 | 301% |
| Mass/Unit Area | ASTM D6475 | 9.76 oz/sy (332 g/sm) |
| Swell | ECTC Guidelines | 15% |
| Smolder Resistance | ECTC Guidelines | Yes |
| Stiffness | ASTM D1388 | 6.31 oz-in |
| Light Penetration | ASTM D6567 | 6.0% |
| Tensile Strength - MD | ASTM D6818 | 122.4 lbs/ft (1.81 kN/m) |
| Elongation - MD | ASTM D6818 | 36.1% |
| Tensile Strength - TD | ASTM D6818 | 79.2 lbs/ft (1.17 kN/m) |
| Elongation - TD | ASTM D6818 | 26.8% |
| Biomass Improvement | ASTM D7322 | 301% |

Design Permissible Shear Stress

| | |
|---------------------------------|---------------------|
| Unvegetated Shear Stress | 1.55 psf (74 Pa) |
| Unvegetated Velocity | 5.00 fps (1.52 m/s) |

Slope Design Data: C Factors

Slope Gradients (S)

| Slope Length (L) | ≤ 3:1 | 3:1 – 2:1 | ≥ 2:1 |
|-------------------------|-------|-----------|-------|
| ≤ 20 ft (6 m) | 0.029 | N/A | N/A |
| 20-50 ft | 0.11 | N/A | N/A |
| ≥ 50 ft (15.2 m) | 0.19 | N/A | N/A |

NTPEP Large-Scale Slope Testing
ASTM D6459 - C-factor = 0.012

Roughness Coefficients – Unveg.

| | |
|---------------------------|-------------|
| Flow Depth | Manning's n |
| ≤ 0.50 ft (0.15 m) | 0.055 |
| 0.50 – 2.0 ft | 0.055-0.021 |
| ≥ 2.0 ft (0.60 m) | 0.021 |

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ROLLMAX™
ROLLED EROSION CONTROL

Specification Sheet – EroNet™ S150® Erosion Control Blanket

DESCRIPTION

The short-term double net erosion control blanket shall be a machine-produced mat of 100% agricultural straw with a functional longevity of up to 12 months. (NOTE: functional longevity may vary depending upon climatic conditions, soil, geographical location, and elevation). The blanket shall be of consistent thickness with the straw evenly distributed over the entire area of the mat. The blanket shall be covered on the top and bottom sides with a lightweight photodegradable polypropylene netting having an approximate 0.50 x 0.50 in. (1.27 x 1.27 cm) mesh. The blanket shall be sewn together on 1.50 inch (3.81 cm) centers with degradable thread. The blanket shall be manufactured with a colored thread stitched along both outer edges (approximately 2-5 inches [5-12.5 cm] from the edge) as an overlap guide for adjacent mats.

The S150 shall meet Type 2.D specification requirements established by the Erosion Control Technology Council (ECTC) and Federal Highway Administration's (FHWA) FP-03 Section 713.17

Material Content

| | | |
|----------------|--|-------------------------------------|
| Matrix | 100% Straw Fiber | 0.5 lbs/sq yd (0.27 kg/sm) |
| Netting | Top and bottom nets: lightweight photodegradable | 1.5 lbs/1000 sq ft (0.73 kg/100 sm) |
| Thread | Degradable | |

Standard Roll Sizes

| | | | |
|---------------------|--------------------|----------------------|----------------------|
| Width | 6.67 ft (2.03 m) | 8 ft (2.4 m) | 16.0 ft (4.87 m) |
| Length | 108 ft (32.92 m) | 112 ft (34.14 m) | 108 ft (32.92 m) |
| Weight ± 10% | 40 lbs (18.14 kg) | 50 lbs (22.68 kg) | 96 lbs (43.54 kg) |
| Area | 80 sq yd (66.9 sm) | 100 sq yd (83.61 sm) | 192 sq yd (165.6 sm) |

Roughness Coefficients – Unveg.

| | |
|--------------------|--------------------|
| Flow Depth | Manning's n |
| ≤ 0.50 ft (0.15 m) | 0.055 |
| 0.50 – 2.0 ft | 0.055-0.021 |
| ≥ 2.0 ft (0.60 m) | 0.021 |

| Index Property | Test Method | Typical |
|------------------------------|-----------------|--------------------------|
| Thickness | ASTM D6525 | 0.32 in. (8.13 mm) |
| Resiliency | ECTC Guidelines | 80.5% |
| Water Absorbency | ASTM D1117 | 370% |
| Mass/Unit Area | ASTM D6475 | 8.15 oz/sy (277.1 g/sm) |
| Swell | ECTC Guidelines | 15% |
| Smolder Resistance | ECTC Guidelines | Yes |
| Stiffness | ASTM D1388 | 6.06 oz-in |
| Light Penetration | ASTM D6567 | 12.4% |
| Tensile Strength - MD | ASTM D6818 | 159.6 lbs/ft (2.37 kN/m) |
| Elongation - MD | ASTM D6818 | 31.7% |
| Tensile Strength - TD | ASTM D6818 | 93.6 lbs/ft (1.39 kN/m) |
| Elongation - TD | ASTM D6818 | 26.7% |
| Biomass Improvement | ASTM D7322 | 371% |

Design Permissible Shear Stress

| | |
|---------------------------------|--------------------|
| Unvegetated Shear Stress | 1.75 psf (84 Pa) |
| Unvegetated Velocity | 6.0 fps (1.83 m/s) |

NTPEP ASTM D6460 Large-Scale Channel

| | |
|---------------------------------|---------------------|
| Unvegetated Shear Stress | 2.42 psf (115.9 Pa) |
| Unvegetated Velocity | 9.0 fps (2.75 m/s) |

Slope Design Data: C Factors

| Slope Gradients (S) | | | |
|-------------------------|-------|-----------|-------|
| Slope Length (L) | ≤ 3:1 | 3:1 – 2:1 | ≥ 2:1 |
| ≤ 20 ft (6 m) | 0.004 | 0.106 | N/A |
| 20-50 ft | 0.062 | 0.118 | N/A |
| ≥ 50 ft (15.2 m) | 0.12 | 0.180 | N/A |

NTPEP Large-scale Slope
ASTM D6459 - C-factor = 0.029

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ROLLMAX™
ROLLED EROSION CONTROL

Specification Sheet – EroNet™ SC150® Erosion Control Blanket

DESCRIPTION

The extended-term double net erosion control blanket shall be a machine-produced mat of 70% agricultural straw and 30% coconut fiber with a functional longevity of up to 24 months. (NOTE: functional longevity may vary depending upon climatic conditions, soil, geographical location, and elevation). The blanket shall be of consistent thickness with the straw and coconut evenly distributed over the entire area of the mat. The blanket shall be covered on the top side with a heavyweight photodegradable polypropylene netting having ultraviolet additives to delay breakdown and an approximate 0.63 x 0.63 in (1.59 x 1.59 cm) mesh, and on the bottom side with a lightweight photodegradable polypropylene netting with an approximate 0.50 x 0.50 (1.27 x 1.27 cm) mesh. The blanket shall be sewn together on 1.50 inch (3.81 cm) centers with degradable thread. The blanket shall be manufactured with a colored thread stitched along both outer edges (approximately 2-5 inches [5-12.5 cm] from the edge) as an overlap guide for adjacent mats.

The SC150 shall meet Type 3.B specification requirements established by the Erosion Control Technology Council (ECTC) and Federal Highway Administration's (FHWA) FP-03 Section 713.17

Material Content

| | | |
|----------------|--|------------------------------------|
| Matrix | 70% Straw Fiber | 0.35 lbs/sq yd (0.19 kg/sm) |
| | 30% Coconut Fiber | 0.15 lbs/sq yd (0.08 kg/sm) |
| Netting | Top: Heavyweight photodegradable with UV additives | 3 lbs/1000 sq ft (1.47 kg/100 sm) |
| | Bottom: lightweight photodegradable | 1.5 lb/1000 sq ft (0.73 kg/100 sm) |
| Thread | Degradable | |

Standard Roll Sizes

| | | | |
|---------------------|--------------------|----------------------|----------------------|
| Width | 6.67 ft (2.03 m) | 8 ft (2.4 m) | 16.0 ft (4.87 m) |
| Length | 108 ft (32.92 m) | 112 ft (34.14 m) | 108 ft (32.92 m) |
| Weight ± 10% | 44 lbs (19.95 kg) | 55 lbs (24.95 kg) | 105.6 lbs (47.9 kg) |
| Area | 80 sq yd (66.9 sm) | 100 sq yd (83.61 sm) | 192 sq yd (165.6 sm) |

| Index Property | Test Method | Typical |
|------------------------------|-----------------|--------------------------|
| Thickness | ASTM D6525 | 0.35 in. (8.89 mm) |
| Resiliency | ECTC Guidelines | 75% |
| Water Absorbency | ASTM D1117 | 342% |
| Mass/Unit Area | ASTM D6475 | 7.87 oz/sy (267.6 g/sm) |
| Swell | ECTC Guidelines | 30% |
| Smolder Resistance | ECTC Guidelines | Yes |
| Stiffness | ASTM D1388 | 1.11 oz-in |
| Light Penetration | ASTM D6567 | 6.2% |
| Tensile Strength - MD | ASTM D6818 | 362.4 lbs/ft (5.37 kN/m) |
| Elongation - MD | ASTM D6818 | 29.4% |
| Tensile Strength - TD | ASTM D6818 | 136.8 lbs/ft (2.03 kN/m) |
| Elongation - TD | ASTM D6818 | 27.6% |
| Biomass Improvement | ASTM D7322 | 481% |

Design Permissible Shear Stress

| | |
|---------------------------------|--------------------|
| Unvegetated Shear Stress | 2.00 psf (96 Pa) |
| Unvegetated Velocity | 8.0 fps (2.44 m/s) |

Slope Design Data: C Factors

Slope Gradients (S)

| Slope Length (L) | ≤ 3:1 | 3:1 – 2:1 | ≥ 2:1 |
|-------------------------|-------|-----------|-------|
| ≤ 20 ft (6 m) | 0.001 | 0.048 | 0.100 |
| 20-50 ft | 0.051 | 0.079 | 0.145 |
| ≥ 50 ft (15.2 m) | 0.10 | 0.110 | 0.190 |

NTPEP Large-Scale Slope
ASTM D6459 - C-factor = 0.031

Roughness Coefficients – Unveg.

| Flow Depth | Manning's n |
|---------------------------|-------------|
| ≤ 0.50 ft (0.15 m) | 0.050 |
| 0.50 – 2.0 ft | 0.050-0.018 |
| ≥ 2.0 ft (0.60 m) | 0.018 |

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ROLLMAX™
ROLLED EROSION CONTROL

Specification Sheet – EroNet™ C125® Erosion Control Blanket

DESCRIPTION

The long-term double net erosion control blanket shall be a machine-produced mat of 100% coconut fiber with a functional longevity of up to 36 months. (NOTE: functional longevity may vary depending upon climatic conditions, soil, geographical location, and elevation). The blanket shall be of consistent thickness with the coconut evenly distributed over the entire area of the mat. The blanket shall be covered on the top and bottom sides with a heavyweight photodegradable polypropylene netting having ultraviolet additives to delay breakdown and an approximate 0.63 x 0.63 in (1.59 x 1.59 cm) mesh. The blanket shall be sewn together on 1.50 inch (3.81 cm) centers with degradable thread. The blanket shall be manufactured with a colored thread stitched along both outer edges (approximately 2-5 inches [5-12.5 cm] from the edge) as an overlap guide for adjacent mats.

The C125 shall meet Type 4 specification requirements established by the Erosion Control Technology Council (ECTC) and Federal Highway Administration's (FHWA) FP-03 Section 713.17

Material Content

| | | |
|----------------|---|---------------------------------|
| Matrix | 100% Coconut Fiber | 0.5 lbs/sq yd (0.27 kg/sm) |
| Netting | Heavyweight photodegradable with UV additives | 3 lbs/1000 sq ft (1.47 g/sm) |
| Thread | Black polypropylene | |

Standard Roll Sizes

| | | |
|---------------------|--------------------|----------------------|
| Width | 6.67 (2.03 m) | 8 ft (2.44 m) |
| Length | 108 ft (32.92 m) | 112 ft (35.14 m) |
| Weight ± 10% | 44 lbs (19.95 kg) | 56.25 (25.5 kg) |
| Area | 80 sq yd (66.9 sm) | 100 sq yd (83.61 sm) |

| Index Property | Test Method | Typical |
|------------------------------|-----------------|-----------------------------|
| Thickness | ASTM D6525 | 0.22 in. (5.59 mm) |
| Resiliency | ECTC Guidelines | 82% |
| Water Absorbency | ASTM D1117 | 167% |
| Mass/Unit Area | ASTM 6475 | 7.73 oz/sy (262.8 g/sm) |
| Swell | ECTC Guidelines | 13% |
| Smolder Resistance | ECTC Guidelines | Yes |
| Stiffness | ASTM D1388 | 0.75 oz-in |
| Light Penetration | ASTM D6567 | 16.6% |
| Tensile Strength - MD | ASTM D6818 | 472.8 lbs/ft (7.01 kN/m) |
| Elongation - MD | ASTM D6818 | 25.6% |
| Tensile Strength - TD | ASTM D6818 | 225.6 lbs/ft (3.35 kN/m) |
| Elongation - TD | ASTM D6818 | 33.9% |
| Biomass Improvement | ASTM 7322 | 257% |

Design Permissible Shear Stress

| | |
|---------------------------------|---------------------|
| Unvegetated Shear Stress | 2.25 psf (108 Pa) |
| Unvegetated Velocity | 10.0 fps (3.05 m/s) |

Slope Design Data: C Factors

Slope Gradients (S)

| Slope Length (L) | ≤ 3:1 | 3:1 – 2:1 | ≥ 2:1 |
|-------------------------|-------|-----------|-------|
| ≤ 20 ft (6 m) | 0.001 | 0.029 | 0.082 |
| 20-50 ft | 0.036 | 0.060 | 0.096 |
| ≥ 50 ft (15.2 m) | 0.070 | 0.090 | 0.110 |

Roughness Coefficients – Unveg.

| Flow Depth | Manning's n |
|---------------------------|-------------|
| ≤ 0.50 ft (0.15 m) | 0.022 |
| 0.50 – 2.0 ft | 0.022-0.014 |
| ≥ 2.0 ft (0.60 m) | 0.014 |

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ROLLMAX™
ROLLED EROSION CONTROL

Specification Sheet – BioNet® S75BN™ Erosion Control Blanket

DESCRIPTION

The short-term single net erosion control blanket shall be a machine-produced mat of 100% agricultural straw with a functional longevity of up to 12 months. (NOTE: functional longevity may vary depending upon climatic conditions, soil, geographical location, and elevation). The blanket shall be of consistent thickness with the straw evenly distributed over the entire area of the mat. The blanket shall be covered on the top side with a 100% biodegradable woven natural organic fiber net. The netting shall consist of machine directional strands formed from two intertwined yarns with across directional strands interwoven through the twisted machine strands (commonly referred to as a Leno weave) to form approximate 0.50 x 1.0 in. (1.27 x 2.54 cm) mesh. The blanket shall be sewn together on 1.50 inch (3.81 cm) centers with degradable thread. The blanket shall be manufactured with a colored thread stitched along both outer edges (approximately 2-5 inches [5-12.5 cm] from the edge) as an overlap guide for adjacent mats.

The S75BN shall meet Type 2.C specification requirements established by the Erosion Control Technology Council (ECTC) and Federal Highway Administration's (FHWA) FP-03 Section 713.17

Material Content

| | | |
|----------------|--|---------------------------------------|
| Matrix | 100% straw fiber | 0.5 lbs/sq yd (0.27 kg/sm) |
| Netting | Top side only: Leno woven 100% biodegradable natural organic fiber | 9.3 lbs/1000 sq ft (4.5 kg/100 sm) |
| Thread | Biodegradable | |

Standard Roll Size

| | |
|---------------------|---------------------|
| Width | 6.67 ft (2.0 m) |
| Length | 108 ft (32.92 m) |
| Weight ± 10% | 46.4 lbs (21.05 kg) |
| Area | 80 sq yd (66.9 sm) |

Design Permissible Shear Stress

| | |
|---------------------------------|---------------------|
| Unvegetated Shear Stress | 1.60 psf (76 Pa) |
| Unvegetated Velocity | 5.00 fps (1.52 m/s) |

| Index Property | Test Method | Typical |
|------------------------------|-----------------|-----------------------------|
| Thickness | ASTM D6525 | 0.29 in. (7.37 mm) |
| Resiliency | ECTC Guidelines | 81.4% |
| Water Absorbency | ASTM D1117 | 440% |
| Mass/Unit Area | ASTM D6475 | 9.12 oz/sy (310 g/sm) |
| Swell | ECTC Guidelines | 15.7% |
| Smolder Resistance | ECTC Guidelines | Yes |
| Stiffness | ASTM D1388 | 6.92 oz-in |
| Light Penetration | ASTM D6567 | 9.1% |
| Tensile Strength - MD | ASTM D6818 | 146.4 lbs/ft (2.17 kN/m) |
| Elongation - MD | ASTM D6818 | 10.9% |
| Tensile Strength - TD | ASTM D6818 | 109.2 lbs/ft (1.62 kN/m) |
| Elongation - TD | ASTM D6818 | 14.3% |
| Biomass Improvement | ASTM D7322 | 398% |

Slope Design Data: C Factors

| Slope Gradients (S) | | | |
|---------------------|-------|-----------|-------|
| Slope Length (L) | ≤ 3:1 | 3:1 – 2:1 | ≥ 2:1 |
| ≤ 20 ft (6 m) | 0.029 | N/A | N/A |
| 20-50 ft | 0.11 | N/A | N/A |
| ≥ 50 ft (15.2 m) | 0.19 | N/A | N/A |

Roughness Coefficients – Unveg.

| Flow Depth | Manning's n |
|--------------------|-------------|
| ≤ 0.50 ft (0.15 m) | 0.055 |
| 0.50 – 2.0 ft | 0.055-0.021 |
| ≥ 2.0 ft (0.60 m) | 0.021 |

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EC_RMX_MPD5_BS75BN_6.13



ROLLMAX™
ROLLED EROSION CONTROL

Specification Sheet – BioNet® S150BN™ Erosion Control Blanket

DESCRIPTION

The short-term double net erosion control blanket shall be a machine-produced mat of 100% agricultural straw with a functional longevity of up to 12 months. (NOTE: functional longevity may vary depending upon climatic conditions, soil, geographical location and elevation). The blanket shall be of consistent thickness with the straw evenly distributed over the entire area of the mat. The blanket shall be covered on the top and bottom sides with a 100% biodegradable woven natural fiber netting. The netting shall consist of machine directional strands formed from two intertwined yarns with cross directional strands interwoven through the twisted machine strands (commonly referred to as a Leno weave) to form an approximate 0.50 x 1.0 in. (1.27 x 2.54 cm) mesh. The blanket shall be sewn together on 1.50 inch (3.81 cm) centers with degradable thread. The blanket shall be manufactured with a colored thread stitched along both outer edges (approximately 2-5 inches [5-12.5 cm] from the edge) as an overlap guide for adjacent mats.

The S150BN shall meet Type 2.D specification requirements established by the Erosion Control Technology Council (ECTC) and Federal Highway Administration's (FHWA) FP-03 Section 713.17

Material Content

| | | |
|----------------|---|---------------------------------------|
| Matrix | 100% Straw Fiber | 0.5 lbs/sq yd (0.27 kg/sm) |
| Netting | Top: Leno woven 100% biodegradable organic jute | 9.35 lb/1000 sq ft (4.5 kg/100 sm) |
| | Bottom: 100% biodegradable organic jute | 7.7 lb/1000 sq ft (3.76 kg/100 sm) |
| Thread | Degradable | |

Standard Roll Sizes

| | | | |
|---------------------|-------------------------|-------------------------|-------------------------|
| Width | 6.67 ft (2.03 m) | 8.0 ft (2.4 m) | 15.5 ft (4.72 m) |
| Length | 108 ft (32.92 m) | 112 ft (34.14 m) | 90 ft (27.43 m) |
| Weight ± 10% | 52.22 lbs (23.69 kg) | 65.28 lbs (29.61 kg) | 101.2 lbs (45.9 kg) |
| Area | 80 sq yd (66.9 sm) | 100 sq yd (83.61 sm) | 155 sq yd (129.6 sm) |
| | Leno weave top only | Leno top and bottom | Leno top and bottom |

| Index Property | Test Method | Typical |
|------------------------------|-----------------|-----------------------------|
| Thickness | ASTM D6525 | 0.23 in. (5.84 mm) |
| Resiliency | ECTC Guidelines | 80.5% |
| Water Absorbency | ASTM D1117 | 428% |
| Mass/Unit Area | ASTM D6475 | 8.71 oz/sy (296 g/sm) |
| Swell | ECTC Guidelines | 15% |
| Smolder Resistance | ECTC Guidelines | Yes |
| Stiffness | ASTM D1388 | 6.23 oz-in |
| Light Penetration | ASTM D6567 | 15.3% |
| Tensile Strength - MD | ASTM D6818 | 188.4 lbs/ft (2.79 kN/m) |
| Elongation - MD | ASTM D6818 | 11.2% |
| Tensile Strength - TD | ASTM D6818 | 157.2 lbs/ft (2.33 kN/m) |
| Elongation - TD | ASTM D6818 | 13.5% |
| Biomass Improvement | ASTM D7322 | 549% |

Design Permissible Shear Stress

| | |
|---------------------------------|---------------------|
| Unvegetated Shear Stress | 1.85 psf (88 Pa) |
| Unvegetated Velocity | 6.00 fps (1.83 m/s) |

Slope Design Data: C Factors

| Slope Gradients (S) | | | |
|---------------------|---------|-----------|-------|
| Slope Length (L) | ≤ 3:1 | 3:1 – 2:1 | ≥ 2:1 |
| ≤ 20 ft (6 m) | 0.00014 | 0.039 | N/A |
| 20-50 ft | 0.01 | 0.070 | N/A |
| ≥ 50 ft (15.2 m) | 0.02 | 0.100 | N/A |

Roughness Coefficients – Unveg.

| Flow Depth | Manning's n |
|--------------------|-------------|
| ≤ 0.50 ft (0.15 m) | 0.055 |
| 0.50 – 2.0 ft | 0.055-0.021 |
| ≥ 2.0 ft (0.60 m) | 0.021 |

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EC_RMX_MPDS_BS150BN_6.13



ROLLMAX™
ROLLED EROSION CONTROL

Specification Sheet – BioNet® SC150BN™ Erosion Control Blanket

DESCRIPTION

The extended-term double net erosion control blanket shall be a machine-produced mat of 70% agricultural straw and 30% coconut fiber with a functional longevity of up to 18 months. (NOTE: functional longevity may vary depending upon climatic conditions, soil, geographical location, and elevation). The blanket shall be of consistent thickness with the straw and coconut evenly distributed over the entire area of the mat. The blanket shall be covered on the top and bottom sides with a 100% biodegradable woven natural organic fiber netting. The netting shall consist of machine directional strands formed from two intertwined yarns with cross directional strands interwoven through the twisted machine strands (commonly referred to as Leno weave) to form an approximate 0.50 x 1.0 in. (1.27 x 2.54 cm) mesh. The blanket shall be sewn together on 1.50 inch (3.81 cm) centers with degradable thread. The blanket shall be manufactured with a colored thread stitched along both outer edges (approximately 2-5 inches [5-12.5 cm] from the edge) as an overlap guide for adjacent mats.

The SC150BN shall meet Type 3.B specification requirements established by the Erosion Control Technology Council (ECTC) and Federal Highway Administration's (FHWA) FP-03 Section 713.17

Material Content

| | | |
|----------------|---|---------------------------------------|
| Matrix | 70% Straw Fiber | 0.35 lbs/sq yd (0.19 kg/sm) |
| | 30% Coconut Fiber | 0.15 lbs/sq yd (0.08 kg/sm) |
| Netting | Top: Leno woven 100% biodegradable jute | 9.35 lb/1000 sq ft (4.5 kg/100 sm) |
| | Bottom: 100% biodegradable organic jute | 7.7 lb/1000 sq ft (3.76 kg/100 sm) |
| Thread | Biodegradable | |

Standard Roll Sizes

| | | | |
|---------------------|----------------------|-------------------------|-------------------------|
| Width | 6.67 ft (2.03 m) | 8.0 ft (2.4 m) | 15.5 ft (4.72 m) |
| Length | 108 ft (32.92 m) | 112 ft (34.14 m) | 90 ft (27.43 m) |
| Weight ± 10% | 52.22 lbs (23.69 kg) | 65.28 lbs (29.61 kg) | 101.2 lbs (45.9 kg) |
| Area | 80 sq yd (66.9 sm) | 100 sq yd (83.61 sm) | 155 sq yd (129.6 sm) |
| | Leno weave top only | Leno top and bottom | Leno top and bottom |

| Index Property | Test Method | Typical |
|------------------------------|-----------------|-----------------------------|
| Thickness | ASTM D6525 | 0.25 in. (6.35 mm) |
| Resiliency | ECTC Guidelines | 86% |
| Water Absorbency | ASTM D1117 | 311% |
| Mass/Unit Area | ASTM D6475 | 8.32 oz/sy (282.9 g/sm) |
| Swell | ECTC Guidelines | 46% |
| Smolder Resistance | ECTC Guidelines | Yes |
| Stiffness | ASTM D1388 | 0.42 oz-in |
| Light Penetration | ASTM D6567 | 7.6% |
| Tensile Strength - MD | ASTM D6818 | 201.6 lbs/ft (2.99 kN/m) |
| Elongation - MD | ASTM D6818 | 13.4% |
| Tensile Strength - TD | ASTM D6818 | 164.4 lbs/ft (2.44 kN/m) |
| Elongation - TD | ASTM D6818 | 14.2% |
| Biomass Improvement | ASTM D7322 | 641 % |

Design Permissible Shear Stress

| | |
|---------------------------------|---------------------|
| Unvegetated Shear Stress | 2.10 psf (100 Pa) |
| Unvegetated Velocity | 8.00 fps (2.44 m/s) |

Slope Design Data: C Factors

| Slope Gradients (S) | | | |
|-------------------------|-------|-----------|-------|
| Slope Length (L) | ≤ 3:1 | 3:1 – 2:1 | ≥ 2:1 |
| ≤ 20 ft (6 m) | 0.001 | 0.029 | 0.063 |
| 20-50 ft | 0.051 | 0.055 | 0.092 |
| ≥ 50 ft (15.2 m) | 0.10 | 0.080 | 0.120 |

Roughness Coefficients – Unveg.

| | |
|--------------------|-------------|
| Flow Depth | Manning's n |
| ≤ 0.50 ft (0.15 m) | 0.050 |
| 0.50 – 2.0 ft | 0.050-0.018 |
| ≥ 2.0 ft (0.60 m) | 0.018 |

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ROLLMAX™
ROLLED EROSION CONTROL

Specification Sheet – BioNet® C125BN™ Erosion Control Blanket

DESCRIPTION

The long-term double net erosion control blanket shall be a machine-produced mat of 100% coconut fiber with a functional longevity of up to 24 months. (NOTE: functional longevity may vary depending upon climatic conditions, soil, geographical location, and elevation). The blanket shall be of consistent thickness with the coconut evenly distributed over the entire area of the mat. The blanket shall be covered on the top and bottom sides with 100% biodegradable woven natural organic fiber netting. The netting shall consist of machine directional strands formed from two intertwined yarns with cross directional strands interwoven through the the twisted machine strands (commonly referred to as Leno weave) to form an approximate 0.50 x 1.0 in (1.27 x 2.54 cm) mesh. The blanket shall be sewn together on 1.50 inch (3.81 cm) centers with degradable thread. The blanket shall be manufactured with a colored thread stitched along both outer edges (approximately 2-5 inches [5-12.5 cm] from the edge) as an overlap guide for adjacent mats.

The C125BN shall meet Type 4 specification requirements established by the Erosion Control Technology Council (ECTC) and Federal Highway Administration's (FHWA) FP-03 Section 713.17

Material Content

| | | |
|----------------|------------------------------------|---------------------------------------|
| Matrix | 100% Coconut Fiber | 0.5 lbs/sq yd (0.27 kg/sm) |
| | Leno Woven 100% biodegradable jute | 9.3 lbs/1000 sq ft (4.5 kg/100 sm) |
| Netting | 100% Biodegradable jute | 7.7 lb/1000 sq ft (3.76 kg/100 sm) |
| | | |
| Thread | Black polypropylene | |

Standard Roll Sizes

| | | |
|---------------------|----------------------|---------------------------|
| Width | 6.67 (2.03 m) | 8.0 ft (2.4 m) |
| Length | 108 ft (32.92 m) | 112 ft (34.14 m) |
| Weight ± 10% | 52.22 lbs (23.69 kg) | 65.25 lbs (29.61 kg) |
| Area | 80 sq yd (66.9 sm) | 100 sq yd (83.61 sm) |
| | Leno weave top only | Leno weave top and bottom |

| Index Property | Test Method | Typical |
|------------------------------|-----------------|-----------------------------|
| Thickness | ASTM D6525 | 0.23 in. (5.84 mm) |
| Resiliency | ECTC Guidelines | 85% |
| Water Absorbency | ASTM D1117 | 365% |
| Mass/Unit Area | ASTM 6475 | 9.79 oz/sy (333 g/sm) |
| Swell | ECTC Guidelines | 40% |
| Smolder Resistance | ECTC Guidelines | Yes |
| Stiffness | ASTM D1388 | 0.11 oz-in |
| Light Penetration | ASTM D6567 | 16.2% |
| Tensile Strength - MD | ASTM D6818 | 206.4 lbs/ft (3.06 kN/m) |
| Elongation - MD | ASTM D6818 | 15.3% |
| Tensile Strength - TD | ASTM D6818 | 145.2 lbs/ft (2.15 kN/m) |
| Elongation - TD | ASTM D6818 | 12.9% |
| Biomass Improvement | ASTM 7322 | 473% |

Design Permissible Shear Stress

| | |
|---------------------------------|---------------------|
| Unvegetated Shear Stress | 2.35 psf (112 Pa) |
| Unvegetated Velocity | 10.0 fps (3.05 m/s) |

Slope Design Data: C Factors

| Slope Gradients (S) | | | |
|---------------------|--------|-----------|-------|
| Slope Length (L) | ≤ 3:1 | 3:1 – 2:1 | ≥ 2:1 |
| ≤ 20 ft (6 m) | 0.0001 | 0.018 | 0.050 |
| 20-50 ft | 0.003 | 0.040 | 0.060 |
| ≥ 50 ft (15.2 m) | 0.007 | 0.070 | 0.070 |

Roughness Coefficients – Unveg.

| Flow Depth | Manning's n |
|--------------------|-------------|
| ≤ 0.50 ft (0.15 m) | 0.022 |
| 0.50 – 2.0 ft | 0.022-0.014 |
| ≥ 2.0 ft (0.60 m) | 0.014 |

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EC_RMX_MPDS_BC125BN_5.13



ROLLMAX™
ROLLED EROSION CONTROL

Specification Sheet – EroNet™ P300® Permanent Erosion Control Blanket

DESCRIPTION

The permanent erosion control blanket shall be a machine-produced mat of 100% UV stable polypropylene fiber. The matting shall be of consistent thickness with the synthetic fibers evenly distributed over the entire area of the mat. The matting shall be covered on the top side with black heavyweight UV-stabilized polypropylene netting having ultraviolet additives to delay breakdown and an approximate 0.50 x 0.50 inch (1.27 x 1.27 cm) mesh. The bottom net shall also be UV-stabilized polypropylene with a 0.63 x 0.63 inch (1.57 x 1.57 cm) mesh size. The blanket shall be sewn together on 1.5 inch (3.81 cm) centers with non-degradable thread. All mats shall be manufactured with a colored thread stitched along both outer edges as an overlap guide for adjacent mats. The P300 shall meet Type 5A, 5B, specification requirements established by the Erosion Control Technology Council (ECTC) and Federal Highway Administration's (FHWA) FP-03 Section 713.18

Material Content

| | | |
|----------------|-------------------------------------|------------------------------|
| Matrix | 100% UV stable Polypropylene Fiber | 0.7 lbs/sq yd (0.38 kg/sm) |
| | Top: UV-stabilized Polypropylene | 5 lbs/1000 sq ft (24.4 g/sm) |
| Netting | Bottom: UV-stabilized Polypropylene | 3 lbs/1000 sq ft (14.7 g/sm) |
| | | |
| Thread | Polypropylene, UV stable | |

Standard Roll Sizes

| | | |
|---------------------|--------------------|----------------------|
| Width | 6.5 ft (2.0 m) | 8 ft (2.44 m) |
| Length | 108 ft (32.92 m) | 112 ft (35.14 m) |
| Weight ± 10% | 61 lbs (27.66 kg) | 76.25 lbs (34.59 kg) |
| Area | 80 sq yd (66.0 sm) | 100 sq yd (83.61 sm) |

Slope Design Data: C Factors

Slope Gradients (S)

| Slope Length (L) | ≤ 3:1 | 3:1 – 2:1 | ≥ 2:1 |
|------------------|-------|-----------|-------|
| ≤ 20 ft (6 m) | 0.001 | 0.029 | 0.082 |
| 20-50 ft | 0.036 | 0.060 | 0.086 |
| ≥ 50 ft (15.2 m) | 0.070 | 0.090 | 0.110 |

| Index Property | Test Method | Typical |
|------------------------------|--------------------|-------------------------------------|
| Thickness | ASTM D6525 | 0.47 in. (11.94 mm) |
| Resiliency | ASTM D6524 | 91.5% |
| Density | ASTM D792 | 0.916 g/cm ³ |
| Mass/Unit Area | ASTM 6566 | 13.03 oz/sy (443 g/m ²) |
| UV Stability | ASTM D4355/1000 hr | 90% |
| Porosity | ECTC Guidelines | 95.89% |
| Stiffness | ASTM D1388 | 0.94 in-lb (1085378 mg-cm) |
| Light Penetration | ASTM D6567 | 17.9% |
| Tensile Strength - MD | ASTM D6567 | 438 lbs/ft (6.49 kN/m) |
| Elongation - MD | ASTM D6818 | 28.1% |
| Tensile Strength - TD | ASTM D6818 | 291.9 lbs/ft (4.32 kN/m) |
| Elongation - TD | ASTM D6818 | 26.7% |
| Biomass Improvement | ASTM D7322 | 497% |

Design Permissible Shear Stress

| | Short Duration | Long Duration |
|--------------------------------|-------------------|------------------|
| Phase 1: Unvegetated | 3.0 psf (144 Pa) | 2.0 psf (96 Pa) |
| Phase 2: Partially Veg. | 8.0 psf (383 Pa) | 8.0 psf (383 Pa) |
| Phase 3: Fully Veg. | 8.0 psf (383 Pa) | 8.0 PSF (383 Pa) |
| Unvegetated Velocity | 9.0 fps (2.7 m/s) | |
| Vegetated Velocity | 16 fps (4.9 m/s) | |

Roughness Coefficients – Unveg.

| Flow Depth | Manning's n |
|--------------------|-------------|
| ≤ 0.50 ft (0.15 m) | 0.034 |
| 0.50 – 2.0 ft | 0.034-0.020 |
| ≥ 2.0 ft (0.60 m) | 0.020 |

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EC_RM_X_MPDS_P300_5.13



Specification Sheet – VMax® SC250® Turf Reinforcement Mat

DESCRIPTION

The composite turf reinforcement mat (C-TRM) shall be a machine-produced mat of 70% straw and 30% coconut fiber matrix incorporated into permanent three-dimensional turf reinforcement matting. The matrix shall be evenly distributed across the entire width of the matting and stitch bonded between a heavy duty UV stabilized nettings with 0.50 x 0.50 inch (1.27 x 1.27 cm) openings, an ultra heavy UV stabilized, dramatically corrugated (crimped) intermediate netting with 0.5 x 0.5 inch (1.27 x 1.27 cm) openings, and covered by an heavy duty UV stabilized nettings with 0.50 x 0.50 inch (1.27 x 1.27 cm) openings. The middle corrugated netting shall form prominent closely spaced ridges across the entire width of the mat. The three nettings shall be stitched together on 1.50 inch (3.81cm) centers with UV stabilized polypropylene thread to form permanent three-dimensional turf reinforcement matting. All mats shall be manufactured with a colored thread stitched along both outer edges as an overlap guide for adjacent mats.

The SC250 shall meet Type 5A, 5B, and 5C specification requirements established by the Erosion Control Technology Council (ECTC) and Federal Highway Administration's (FHWA) FP-03 Section 713.18

Material Content

| | | |
|---------|--|-------------------------------------|
| Matrix | 70% Straw Fiber | 0.35 lb/sq yd (0.19 kg/sm) |
| | 30% Coconut Fiber | 0.15 lbs/sq yd (0.08 kg/sm) |
| Netting | Top and Bottom, UV-Stabilized Polypropylene | 5 lb/1000 sq ft (2.44 kg/100 sm) |
| | Middle, Corrugated UV-Stabilized Polypropylene | 24 lb/1000 sf (11.7 kg/100 sm) |
| Thread | Polypropylene, UV Stable | |

Standard Roll Sizes

| | |
|--------------|--------------------|
| Width | 6.5 ft (2.0 m) |
| Length | 55.5 ft (16.9 m) |
| Weight ± 10% | 34 lbs (15.42 kg) |
| Area | 40 sq yd (33.4 sm) |

| Index Property | Test Method | Typical |
|-----------------------|------------------------|----------------------------|
| Thickness | ASTM D6525 | 0.62 in. (15.75 mm) |
| Resiliency | ASTM 6524 | 95.2% |
| Density | ASTM D792 | 0.891 g/cm ³ |
| Mass/Unit Area | ASTM 6566 | 16.13 oz/sy (548 g/sm) |
| UV Stability | ASTM D4355/ 1000 HR | 100% |
| Porosity | ECTC Guidelines | 99% |
| Stiffness | ASTM D1388 | 222.65 oz-in. |
| Light Penetration | ASTM D6567 | 4.1% |
| Tensile Strength – MD | ASTM D6818 | 709 lbs/ft (10.51 kN/m) |
| Elongation – MD | ASTM D6818 | 23.9% |
| Tensile Strength – TD | ASTM D6818 | 712 lbs/ft (10.56 kN/m) |
| Elongation – TD | ASTM D6818 | 36.9% |
| Biomass Improvement | ASTM D7322 | 441% |

Design Permissible Shear Stress

| | Short Duration | Long Duration |
|-------------------------|-------------------|------------------|
| Phase 1: Unvegetated | 3.0 psf (144 Pa) | 2.5 psf (120 Pa) |
| Phase 2: Partially Veg. | 8.0 psf (383 Pa) | 8.0 psf (383 Pa) |
| Phase 3: Fully Veg. | 10.0 psf (480 Pa) | 8.0 psf (383 Pa) |
| Unvegetated Velocity | 9.5 fps (2.9 m/s) | |
| Vegetated Velocity | 15 fps (4.6 m/s) | |

Slope Design Data: C Factors

| | Slope Gradients (S) | | |
|------------------|---------------------|-----------|--------|
| Slope Length (L) | ≤ 3:1 | 3:1 – 2:1 | ≥ 2:1 |
| ≤ 20 ft (6 m) | 0.0010 | 0.0209 | 0.0507 |
| 20-50 ft | 0.0081 | 0.0266 | 0.0574 |
| ≥ 50 ft (15.2 m) | 0.0455 | 0.0555 | 0.081 |

Roughness Coefficients – Unveg.

| Flow Depth | Manning's n |
|--------------------|-------------|
| ≤ 0.50 ft (0.15 m) | 0.040 |
| 0.50 – 2.0 ft | 0.040-0.012 |
| ≥ 2.0 ft (0.60 m) | 0.011 |

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EC_RMX_MPDS_VMSC250_5.13



Specification Sheet – VMax® C350® Turf Reinforcement Mat

DESCRIPTION

The composite turf reinforcement mat (C-TRM) shall be a machine-produced mat of 100% coconut fiber matrix incorporated into permanent three-dimensional turf reinforcement matting. The matrix shall be evenly distributed across the entire width of the matting and stitch bonded between super heavy duty UV-stabilized nettings with 0.50 x 0.50 in. (1.27 x 1.27 cm) openings, an ultra heavy duty UV-stabilized, dramatically corrugated (crimped) intermediate netting with 0.5 x 0.5 in. (1.27 x 1.27 cm) openings, and covered by a super heavy duty UV-stabilized nettings with 0.50 x 0.50 in. (1.27 x 1.27 cm) openings. The middle corrugated netting shall form prominent closely spaced ridges across the entire width of the mat. The three nettings shall be stitched together on 1.50 in. (3.81 cm) centers with UV-stabilized polypropylene thread to form permanent three-dimensional turf reinforcement matting. All mats shall be manufactured with colored thread stitched along both outer edges as an overlap guide for adjacent mats.

The C350 shall meet Type 5A, B and C specification requirements established by the Erosion Control Technology Council (ECTC) and Federal Highway Administration's (FHWA) *FP-03 Section 713.18*.

Material Content

| | | |
|----------------|--|-----------------------------------|
| Matrix | 100% Coconut Fiber | 0.5 lb/sy (0.27 kg/sm) |
| Netting | Top and Bottom, UV-Stabilized Polypropylene | 8 lb/1000 sf (3.91 kg/100 sm) |
| | Middle, Corrugated UV-Stabilized Polypropylene | 24 lb/1000 sf (11.7 kg/100 sm) |
| Thread | Polypropylene, UV Stable | |

Standard Roll Sizes

| | |
|---------------------|------------------|
| Width | 6.5 ft (2.0 m) |
| Length | 55.5 ft (16.9 m) |
| Weight ± 10% | 37 lbs (16.8 kg) |
| Thread | 40 sy (33.4 sm) |

| Index Property | Test Method | Typical |
|------------------------------|------------------------|-------------------------------|
| Thickness | ASTM D6525 | 0.73 in. (18.54 mm) |
| Resiliency | ASTM D6524 | 90% |
| Density | ASTM D792 | 0.917 g/cm ³ |
| Mass/Unit Area | ASTM D6566 | 18.36 oz/sy (624 g/sm) |
| UV Stability | ASTM D4355/ 1000 HR | 86% |
| Porosity | ECTC Guidelines | 99% |
| Stiffness | ASTM D1388 | 0.24 in.-lb (275990 mg-cm) |
| Light Penetration | ASTM D6567 | 7.2% |
| Tensile Strength – MD | ASTM D6818 | 585.8 lbs/ft (8.70 kN/m) |
| Elongation – MD | ASTM D6818 | 45.3% |
| Tensile Strength – TD | ASTM D6818 | 687.6 lbs/ft (10.20 kN/m) |
| Elongation – TD | ASTM D6818 | 19.5% |
| Biomass Improvement | ASTM D7322 | 380% |

Design Permissible Shear Stress

| | Short Duration | Long Duration |
|-------------------------------|--------------------|-------------------|
| Phase 1 Unvegetated | 3.2 psf (153 Pa) | 3.0 psf (144 Pa) |
| Phase 2 Partially Veg. | 10.0 psf (480 Pa) | 10.0 psf (480 Pa) |
| Phase 3 Fully Veg. | 12.0 psf (576 Pa) | 10.0 psf (480 Pa) |
| Unvegetated Velocity | 10.5 fps (3.2 m/s) | |
| Vegetated Velocity | 20 fps (6.0 m/s) | |

Slope Design Data: C Factors

| | Slope Gradients (S) | | |
|------------------|---------------------|-----------|-------|
| Slope Length (L) | ≤ 3:1 | 3:1 – 2:1 | ≥ 2:1 |
| ≤ 20 ft (6 m) | 0.0005 | 0.015 | 0.043 |
| 20-50 ft | 0.018 | 0.031 | 0.050 |
| ≥ 50 ft (15.2 m) | 0.035 | 0.047 | 0.057 |

Roughness Coefficients – Unveg.

| Flow Depth | Manning's n |
|--------------------|-------------|
| ≤ 0.50 ft (0.15 m) | 0.041 |
| 0.50 – 2.0 ft | 0.040-0.013 |
| ≥ 2.0 ft (0.60 m) | 0.012 |



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Tensar International Corporation warrants that at the time of delivery the product furnished hereunder shall conform to the specification stated herein. Any other warranty including merchantability and fitness for a particular purpose, are hereby executed. If the product does not meet specifications on this page and Tensar is notified prior to installation, Tensar will replace the product at no cost to the customer. **This product specification supersedes all prior specifications for the product described above and is not applicable to any products shipped prior to January 1, 2012.**

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EC_MPDS_VMX_C350_6.13



Specification Sheet – VMax® P550® Turf Reinforcement Mat

DESCRIPTION

The composite turf reinforcement mat (C-TRM) shall be a machine-produced mat of 100% UV stable polypropylene fiber matrix incorporated into permanent three-dimensional turf reinforcement matting. The matrix shall be evenly distributed across the entire width of the matting and stitch bonded between a ultra heavy duty UV stabilized nettings with 0.50 x 0.50 inch (1.27 x 1.27 cm) openings, an ultra heavy UV stabilized, dramatically corrugated (crimped) intermediate netting with 0.5 x 0.5 inch (1.27 x 1.27 cm) openings, and covered by an ultra heavy duty UV stabilized nettings with 0.50 x 0.50 inch (1.27 x 1.27 cm) openings. The middle corrugated netting shall form prominent closely spaced ridges across the entire width of the mat. The three nettings shall be stitched together on 1.50 inch (3.81cm) centers with UV stabilized polypropylene thread to form permanent three-dimensional turf reinforcement matting. All mats shall be manufactured with a colored thread stitched along both outer edges as an overlap guide for adjacent mats.

The P550 shall meet Type 5A, 5B, and 5C specification requirements established by the Erosion Control Technology Council (ECTC) and Federal Highway Administration's (FHWA) FP-03 Section 713.18

Material Content

| | | |
|----------------|--|-----------------------------------|
| Matrix | 100% UV stable polypropylene fiber | 0.5 lb/sy (0.27 kg/sm) |
| Netting | Top and Bottom, UV-Stabilized Polypropylene | 24 lb/1000 sf (11.7 kg/100 sm) |
| | Middle, Corrugated UV-Stabilized Polypropylene | 24 lb/1000 sf (11.7 kg/100 sm) |
| Thread | Polypropylene, UV Stable | |

Standard Roll Sizes

| | |
|---------------------|-------------------|
| Width | 6.5 ft (2.0 m) |
| Length | 55.5 ft (16.9 m) |
| Weight ± 10% | 52 lbs (23.59 kg) |
| Area | 40 sy (33.4 sm) |

| Index Property | Test Method | Typical |
|------------------------------|------------------------|-------------------------------|
| Thickness | ASTM D6525 | 0.72 in. (18.29 mm) |
| Resiliency | ASTM 6524 | 95% |
| Density | ASTM D792 | 0.892 g/cm ³ |
| Mass/Unit Area | ASTM 6566 | 21.25 oz/sy (723 g/sm) |
| UV Stability | ASTM D4355/ 1000 HR | 100% |
| Porosity | ECTC Guidelines | 96% |
| Stiffness | ASTM D1388 | 366.3 oz-in. |
| Light Penetration | ASTM D6567 | 16.5% |
| Tensile Strength – MD | ASTM D6818 | 1421 lbs/ft (21.07 kN/m) |
| Elongation – MD | ASTM D6818 | 40.5% |
| Tensile Strength – TD | ASTM D6818 | 1191.6 lbs/ft (17.67 kN/m) |
| Elongation – TD | ASTM D6818 | 28.8% |
| Biomass Improvement | ASTM D7322 | 378% |

Design Permissible Shear Stress

| | Short Duration | Long Duration |
|--------------------------------|--------------------|-------------------|
| Phase 1: Unvegetated | 4.0 psf (191 Pa) | 3.25 psf (156 Pa) |
| Phase 2: Partially Veg. | 12.0 psf (576 Pa) | 12.0 psf (576 Pa) |
| Phase 3: Fully Veg. | 14.0 psf (672 Pa) | 12.0 psf (576 Pa) |
| Unvegetated Velocity | 12.5 fps (3.8 m/s) | |
| Vegetated Velocity | 25 fps (7.6 m/s) | |

NTPEP ASTM D6460 Large Scale Channel

| | |
|-------------------------------|----------------------|
| Vegetated Shear Stress | >13.2 psf (632 Pa) |
| Vegetated Velocity | >24.5 fps (7.47 m/s) |

Slope Design Data: C Factors

| | Slope Gradients (S) | | |
|------------------|---------------------|-----------|-------|
| Slope Length (L) | ≤ 3:1 | 3:1 – 2:1 | ≥ 2:1 |
| ≤ 20 ft (6 m) | 0.0005 | 0.015 | 0.043 |
| 20-50 ft | 0.0173 | 0.031 | 0.050 |
| ≥ 50 ft (15.2 m) | 0.035 | 0.047 | 0.057 |

Roughness Coefficients – Unveg.

| Flow Depth | Manning's n |
|--------------------|-------------|
| ≤ 0.50 ft (0.15 m) | 0.041 |
| 0.50 – 2.0 ft | 0.040-0.013 |
| ≥ 2.0 ft (0.60 m) | 0.013 |

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