



Right to Know Hazardous Substance Fact Sheet

Common Name: **PROPYLENE**

CAS Number: 115-07-1

DOT Number: UN 1077

RTK Substance number: 1609

Date: May 1997

Revision: May 2004

HAZARD SUMMARY

- * **Propylene** can affect you when breathed in.
- * Exposure to high levels can cause you to feel dizzy, lightheaded and to pass out. Death may result from lack of *Oxygen*.
- * Contact with *liquified Propylene* can cause frostbite.
- * **Propylene** may damage the liver.
- * Exposure may affect the heart and nervous system.
- * **Propylene** is a **HIGHLY FLAMMABLE GAS** and a **DANGEROUS FIRE HAZARD**.

IDENTIFICATION

Propylene is a colorless gas with a slight odor, or a liquid under pressure. It is used in the production of many organic chemicals including resins, plastics, synthetic rubber and gasoline.

REASON FOR CITATION

- * **Propylene** is on the Hazardous Substance List because it is cited by ACGIH, DOT, DEP, IARC, NFPA and EPA.
- * This chemical is on the Special Health Hazard Substance List because it is **FLAMMABLE**.
- * Definitions are provided on page 5.

HOW TO DETERMINE IF YOU ARE BEING EXPOSED

The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information and training concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard, 1910.1200, requires private employers to provide similar training and information to their employees.

- * Exposure to hazardous substances should be routinely evaluated. This may include collecting personal and area air samples. You can obtain copies of sampling results from your employer. You have a legal right to this information under OSHA 1910.1020.
- * If you think you are experiencing any work-related health problems, see a doctor trained to recognize occupational diseases. Take this Fact Sheet with you.

- * **ODOR THRESHOLD = 23 ppm.**

- * The range of accepted odor threshold values is quite broad. Caution should be used in relying on odor alone as a warning of potentially hazardous exposures.

WORKPLACE EXPOSURE LIMITS

ACGIH: The recommended airborne exposure limit is **500 ppm** averaged over an 8-hour workshift.

- * Large amounts of **Propylene** will decrease the amount of available *Oxygen*. *Oxygen* content should be routinely tested to ensure that it is at least 19.5% by volume.

WAYS OF REDUCING EXPOSURE

- * Where possible, enclose operations and use local exhaust ventilation at the site of chemical release. If local exhaust ventilation or enclosure is not used, respirators should be worn.
- * Wear protective work clothing.
- * On skin contact with *liquified Propylene*, immediately submerge the affected body part in warm water.
- * Permanently installed detectors can be used to monitor for dangerous release of **Propylene gas**.
- * Post hazard and warning information in the work area. In addition, as part of an ongoing education and training effort, communicate all information on the health and safety hazards of **Propylene** to potentially exposed workers.

This Fact Sheet is a summary source of information of all potential and most severe health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

HEALTH HAZARD INFORMATION

Acute Health Effects

The following acute (short-term) health effects may occur immediately or shortly after exposure to **Propylene**:

- * Exposure to high levels can cause you to feel dizzy, lightheaded and to pass out. Death may result from lack of *Oxygen*.
- * Contact with *liquified Propylene* can cause frostbite.

Chronic Health Effects

The following chronic (long-term) health effects can occur at some time after exposure to **Propylene** and can last for months or years:

Cancer Hazard

- * While **Propylene** has been tested, it is not classifiable as to its potential to cause cancer.

Reproductive Hazard

- * According to the information presently available to the New Jersey Department of Health, **Propylene** has not been tested for its ability to affect reproduction.

Other Long-Term Effects

- * **Propylene** may damage the liver.
- * Exposure may affect the heart causing an irregular heart beat, and may affect the nervous system.

MEDICAL

Medical Testing

If symptoms develop or overexposure is suspected, the following are recommended:

- * Holter monitor (a special 24 hour EKG to look for irregular heartbeat).
- * Exam of the nervous system.
- * Liver function tests.

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

Request copies of your medical testing. You have a legal right to this information under OSHA 1910.1020.

Mixed Exposures

- * Because more than light alcohol consumption can cause liver damage, drinking alcohol may increase the liver damage caused by **Propylene**.

WORKPLACE CONTROLS AND PRACTICES

Unless a less toxic chemical can be substituted for a hazardous substance, **ENGINEERING CONTROLS** are the most effective way of reducing exposure. The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release. Isolating operations can also reduce exposure. Using respirators or protective equipment is less effective than the controls mentioned above, but is sometimes necessary.

In evaluating the controls present in your workplace, consider: (1) how hazardous the substance is, (2) how much of the substance is released into the workplace and (3) whether harmful skin or eye contact could occur. Special controls should be in place for highly toxic chemicals or when significant skin, eye, or breathing exposures are possible.

In addition, the following controls are recommended:

- * Where possible, automatically transfer **Propylene** from cylinders or other storage containers to process containers.
- * Before entering a confined space where **Propylene** is present, check to make sure sufficient *Oxygen* (19.5%) exists.
- * Before entering a confined space where **Propylene** may be present, check to make sure that an explosive concentration does not exist.
- * Procedures for the handling, use and storage of **Propylene** cylinders should be in compliance with the OSHA Standards: 29 CFR 1910.101 *Compressed Gases*, as well as with the recommendations of the Compressed Gas Association.

Good **WORK PRACTICES** can help to reduce hazardous exposures. The following work practices are recommended:

- * Workers whose clothing has been contaminated by **Propylene** should change into clean clothing promptly.
- * Contaminated work clothes should be laundered by individuals who have been informed of the hazards of exposure to **Propylene**.
- * Eye wash fountains should be provided in the immediate work area for emergency use.
- * If there is the possibility of skin exposure, emergency shower facilities should be provided.
- * On skin contact with **Propylene**, immediately wash or shower to remove the chemical. At the end of the workshift, wash any areas of the body that may have contacted **Propylene**, whether or not known skin contact has occurred.
- * Do not eat, smoke, or drink where **Propylene** is handled, processed, or stored, since the chemical can be swallowed. Wash hands carefully before eating, drinking, smoking, or using the toilet.

PERSONAL PROTECTIVE EQUIPMENT

WORKPLACE CONTROLS ARE BETTER THAN PERSONAL PROTECTIVE EQUIPMENT. However, for some jobs (such as outside work, confined space entry, jobs done only once in a while, or jobs done while workplace controls are being installed), personal protective equipment may be appropriate.

OSHA 1910.132 requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

Clothing

- * Avoid skin contact with **Propylene**. Wear protective gloves and clothing. Safety equipment suppliers/manufacturers can provide recommendations on the most protective glove/clothing material for your operation.
- * Where exposure to cold equipment, vapors, or liquid may occur, employees should be provided with special clothing designed to prevent the freezing of body tissues.
- * All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.

Eye Protection

- * Wear non-vented, impact resistant goggles when working with fumes, gases, or vapors.
- * Eye protection is included in the recommended respiratory protection.

Respiratory Protection

IMPROPER USE OF RESPIRATORS IS DANGEROUS.

Such equipment should only be used if the employer has a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing and medical exams, as described in OSHA 1910.134.

- * Where the potential exists for exposure over **500 ppm**, use a NIOSH approved supplied-air respirator or self-contained breathing apparatus with a full facepiece operated in a pressure-demand or other positive-pressure mode equipped with an emergency escape air cylinder.
- * Exposure to **Propylene** is dangerous because it can replace *Oxygen* and lead to suffocation. Only NIOSH approved self-contained breathing apparatus with a full facepiece operated in the positive pressure mode should be used in *Oxygen* deficient environments.

HANDLING AND STORAGE

- * Prior to working with **Propylene** you should be trained on its proper handling and storage.
- * **Propylene** is not compatible with OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES, NITRATES,

CHLORINE, BROMINE and FLUORINE); STRONG ACIDS (such as HYDROCHLORIC, SULFURIC and NITRIC); SULFUR DIOXIDE; NITROGEN OXIDE; and TRIFLUOROMETHYL HYPOFLUORITE.

- * Store in tightly closed containers in a cool, well-ventilated area away from HEAT and DIRECT SUNLIGHT.
- * Sources of ignition, such as smoking and open flames, are prohibited where **Propylene** is used, handled, or stored.
- * Metal containers involving the transfer of **Propylene** should be grounded and bonded.
- * Use only non-sparking tools and equipment, especially when opening and closing containers of **Propylene**.
- * Piping should be electrically bonded and grounded.

QUESTIONS AND ANSWERS

- Q: If I have acute health effects, will I later get chronic health effects?
- A: Not always. Most chronic (long-term) effects result from repeated exposures to a chemical.
- Q: Can I get long-term effects without ever having short-term effects?
- A: Yes, because long-term effects can occur from repeated exposures to a chemical at levels not high enough to make you immediately sick.
- Q: What are my chances of getting sick when I have been exposed to chemicals?
- A: The likelihood of becoming sick from chemicals is increased as the amount of exposure increases. This is determined by the length of time and the amount of material to which someone is exposed.
- Q: When are higher exposures more likely?
- A: Conditions which increase risk of exposure include physical and mechanical processes (heating, pouring, spraying, spills and evaporation from large surface areas such as open containers), and "confined space" exposures (working inside vats, reactors, boilers, small rooms, etc.).
- Q: Is the risk of getting sick higher for workers than for community residents?
- A: Yes. Exposures in the community, except possibly in cases of fires or spills, are usually much lower than those found in the workplace. However, people in the community may be exposed to contaminated water as well as to chemicals in the air over long periods. This may be a problem for children or people who are already ill.

For more information, please contact:

New Jersey Department of Health
Right to Know
PO Box 368
Trenton, NJ 08625-0368
Phone: 609-984-2202
Fax: 609-984-7407
E-mail: rtk@doh.nj.gov
Web address:
<http://nj.gov/health/workplacehealthandsafety/right-to-know/>

The Right to Know Hazardous Substance Fact Sheets are not intended to be copied and sold for commercial purposes.

Industrial Hygiene Information

Industrial hygienists are available to answer your questions regarding the control of chemical exposures using exhaust ventilation, special work practices, good housekeeping, good hygiene practices, and personal protective equipment including respirators. In addition, they can help to interpret the results of industrial hygiene survey data.

Medical Evaluation

If you think you are becoming sick because of exposure to chemicals at your workplace, you may call personnel at the Department of Health, Occupational Health Service, who can help you find the information you need.

Public Presentations

Presentations and educational programs on occupational health or the Right to Know Act can be organized for labor unions, trade associations and other groups.

Right to Know Information Resources

The Right to Know Infoline (609) 984-2202 can answer questions about the identity and potential health effects of chemicals, list of educational materials in occupational health, references used to prepare the Fact Sheets, preparation of the Right to Know Survey, education and training programs, labeling requirements, and general information regarding the Right to Know Act. Violations of the law should be reported to (609) 984-2202.

DEFINITIONS

ACGIH is the American Conference of Governmental Industrial Hygienists. It recommends upper limits (called TLVs) for exposure to workplace chemicals.

A **carcinogen** is a substance that causes cancer.

The **CAS number** is assigned by the Chemical Abstracts Service to identify a specific chemical.

CFR is the Code of Federal Regulations, which consists of the regulations of the United States government.

A **combustible** substance is a solid, liquid or gas that will burn.

A **corrosive** substance is a gas, liquid or solid that causes irreversible damage to human tissue or containers.

DEP is the New Jersey Department of Environmental Protection.

DOT is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

EPA is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

A **fetus** is an unborn human or animal.

A **flammable** substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The **flash point** is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

IARC is the International Agency for Research on Cancer, a scientific group that classifies chemicals according to their cancer-causing potential.

IRIS is the Integrated Risk Information System database of the federal EPA.

A **miscible** substance is a liquid or gas that will evenly dissolve in another.

mg/m³ means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

A **mutagen** is a substance that causes mutations. A **mutation** is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

NAERG is the North American Emergency Response Guidebook. It was jointly developed by Transport Canada, the United States Department of Transportation and the Secretariat of Communications and Transportation of Mexico. It is a guide for first responders to quickly identify the specific or generic hazards of material involved in a transportation incident, and to protect themselves and the general public during the initial response phase of the incident.

NFPA is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

NIOSH is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

NTP is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

OSHA is the Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

PEL is the Permissible Exposure Limit which is enforceable by the Occupational Safety and Health Administration.

PIH is a DOT designation for chemicals which are Poison Inhalation Hazards.

ppm means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

A **reactive** substance is a solid, liquid or gas that releases energy under certain conditions.

STEL is a Short Term Exposure Limit which is usually a 15-minute exposure that should not be exceeded at any time during a work day.

A **teratogen** is a substance that causes birth defects by damaging the fetus.

TLV is the Threshold Limit Value, the workplace exposure limit recommended by ACGIH.

The **vapor pressure** is a measure of how readily a liquid or a solid mixes with air at its surface. A higher vapor pressure indicates a higher concentration of the substance in air and therefore increases the likelihood of breathing it in.

CHEMTREC: (800) 424-9300
NJDEP HOTLINE: 1-877-WARN-DEP

Hazard rating	NJDHSS	NFPA
HEALTH	-	1
FLAMMABILITY	-	4
REACTIVITY	-	1
FLAMMABLE CONTAINERS MAY EXPLODE IN FIRE		

Hazard Rating Key: 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe

FIRE HAZARDS

- * DO NOT extinguish burning fire unless flow can be stopped.
- * **Propylene** is a FLAMMABLE GAS.
- * CONTAINERS MAY EXPLODE IN FIRE.
- * Use water spray to keep fire-exposed cylinders cool.
- * Vapors may travel to a source of ignition and flash back.
- * If employees are expected to fight fires, they must be trained and equipped as stated in OSHA 1910.156.

SPILLS AND EMERGENCIES

If Propylene is leaked, take the following steps:

- * Evacuate persons not wearing protective equipment from area of leak until clean-up is complete.
- * Remove all ignition sources.
- * Ventilate area of leak to disperse the gas.
- * Stop flow of gas. If source of leak is a cylinder and the leak cannot be stopped in place, remove the leaking cylinder to a safe place in the open air, and repair leak or allow cylinder to empty.
- * Keep **Propylene** out of a confined space, such as a sewer, because of the possibility of an explosion, unless the sewer is designed to prevent the build-up of explosive concentrations.
- * It may be necessary to contain and dispose of **Propylene** as a HAZARDOUS WASTE. Contact your state Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.
- * If employees are required to clean-up spills, they must be properly trained and equipped. OSHA 1910.120(q) may be applicable.

HANDLING AND STORAGE (See page 3)

FIRST AID

For POISON INFORMATION call 1-800-222-1222

Eye Contact

- * Immediately flush with large amounts of water for at least 20 to 30 minutes, occasionally lifting upper and lower lids.

Skin Contact

- * Immediate wash affected part in warm water. Seek medical attention.

Breathing

- * Remove the person from exposure.
- * Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
- * Transfer promptly to a medical facility.

PHYSICAL DATA

Flash Point: -162°F (-108°C)

Melting Point: -301.4°F (-185°C)

Boiling Point: -53.9°F (-47.7°C)

Vapor Pressure: 1 mm Hg at -205.4°F (-131.8°C)

Vapor Density: 1.46 at 32°F (0°C)

Specific Gravity: 0.609 at -52.6°F (-47°C)

Water Solubility: Slightly soluble

Lower Explosive Limit: 2%

Upper Explosive Limit: 11.1%

Autoignition Temperature: 851°F (455°C)

Water Solubility: Slightly soluble

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NEW JERSEY DEPARTMENT OF HEALTH

Right to Know Program

PO Box 368, Trenton, NJ 08625-0368
(609) 984-2202